



PRODUCT CATALOG 2025

PIPE AND DUCT SYSTEMS

WWW.GM-PLAST.DK



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GM Plast, established in 1975, is a privately owned company with production facilities in Hedensted, Denmark. Produces plastic ducts and pipes for the telecommunication and electricity sectors.

PIPE SYSTEMS PRODUCTION

Constantly developing and innovating itself, GM Plast has stayed at the forefront of the plastic extrusion field and has consistently been bringing new and innovative products onto the market.

GM Plast is currently expanding in eastern and southern Europe, as well as the Asia-Pacific region. Demand for high quality FTTx products such as the GM Flatliner, GM Microduct and GM Subduct, has meant that GM Plast has seen an explosive growth in these markets over the past few years.



OUR EXPERIENCE

GM Plast has been producing ducts and pipes for over 50 years now and for the last 30 years we have been specializing in the fiber to the home (FTTH) market. We have been around the block (and underneath...) many times.

OUR PRODUCTS:

- FLATLINERS
- MULTIDUCTS , MULTI SUB DUCTS
- SUBDUCTS
- MICRODUCTS
- CABLE DUCTS

We have been pushing, dragging, blowing and floating in pretty much everything imaginable since 1990's. GM Plast did a lot of pioneering and a lot of teaching, on how to install cable with air and water. We did the mistakes and we made the learnings.

The ability to tailor specific products for individual customers is something we take pride in as well. We listen to our customers and develop products that are specifically optimized for each customer's situation. With an experienced staff, that has decades of experience with FTTx, we have the ability to counsel and guide you when you are expanding and building your network.

With local production facilities and technicians, GM Plast offers an incredibly high level of flexibility and reliability of supply that you won't find matched anywhere else in the industry.



GM EXPANSION

Over the past forty years, GM Plast has steadily grown and has expanded its production capacities and storage facilities throughout those years.

For the past decade, GM Plast has seen explosive growth in the FTTx- and adjacent markets and has been actively developing and reinventing FTTx products to facilitate simpler and more cost-effective network construction, expansion and maintenance for our customers.

With us as a partners in your project you are sure to work with the best.

PRODUCT PORTFOLIO

The product portfolio has widened significantly, ranging from direct buried empty duct systems, to ducts suitable for ploughing, aerial, microtrenching and sewer installation.

The pervasive theme has always been to consistently keep developing and improving our products in terms of functionality, durability and price. As a result, our production facilities in Hedensted, Denmark, has grown rapidly to accommodate our product portfolio and to satisfy a demanding world market that continuously requires the highest level of quality in ever-increasing quantities.

This approach has provided us with a uniquely flexible and agile production environment and as a result, GM Plast is able to satisfy even the most particular demands from our customers.



FTTX ACCESSORIES

No two FTTx networks are completely alike. Therefore you need the option to customize your network and your manholes, street cabinets and other components to exactly fit your specific network.

GM Plast supplies a wide range of accessories for use with our products. We frequently expand and widen our selection of available accessories.

Branching off, connecting and port reducing can all be done with the available GM Plast accessories.

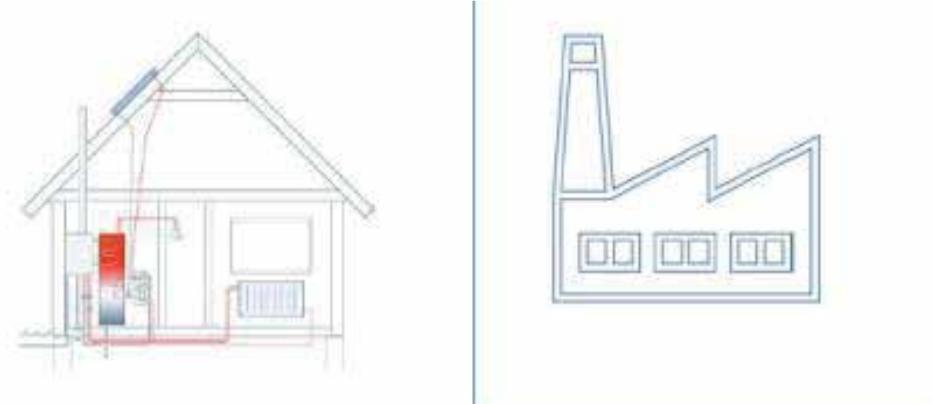
Made from sturdy and high quality long-lasting materials, all accessories are reliable and proven products that are specifically made for use with GM Cable Ducts. Years of experience have told us exactly what works in the field when working with ducts and pipes every day.



In this catalogue we are summing up many years of our experiences. With us as a partners in your project you are sure to work with the best.

Ask us for any suggestions to get the job done, and if you like our ideas we would be glad to offer you the right material for the job that you want to have done.

SUSTAINABILITY REPORT - GM



The production of plastic and pipe ducts sets high demands on energy due to a complex process. GM Plast focuses on high quality of their products, which further increases energy consumption in production.

Utilized in the right manner, surplus heat can help create healthier environment and support GM Plast's journey to become more environmentally friendly.

GM BIODIVERSITY - FLOWERS AND INSECTS ON GM GROUND



REDUCING CO2 EMISSION

GM Plast is a visionary and green company that has stayed at the forefront of the plastic extrusion field and has consistently been bringing new and innovative products onto the market.

At GM Plast we are aware of the environment, and we are therefore committed to do what we can do to limit our carbon footprint. Constantly developing and innovating ourselves, we are highly involved in the green transition and have multiple projects in the pipeline related to this.



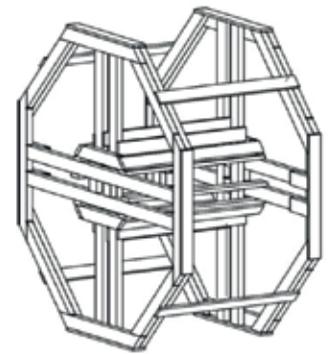
GM Plast drum selection = We care for our environment.

Wood absorbs CO2 and releases the same amount of CO2 when destroyed in waste incineration.

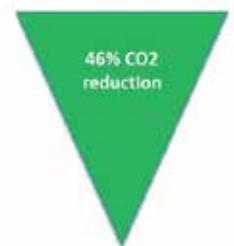
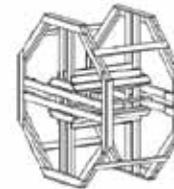
GM's Returnable cable drums : These drums are designed for reuse. They are made from wood and can withstand multiple cable deployments and retrievals. After use, they are collected, inspected, and returned to service. By reducing the need for new drum production, returnable drums help conserve resources and reduce associated environmental impact like deforestation. They minimize landfill waste compared to one-way drum.

We therefor all of wooden drums are reused and at the end they are diverted to recycling wood. No afterburning, therefore no CO2 emissions by use og GM drums.

GM Plast has developed a CO2 reduced 2-way drum, to support our strategy of smarter packaging and drum optimization.

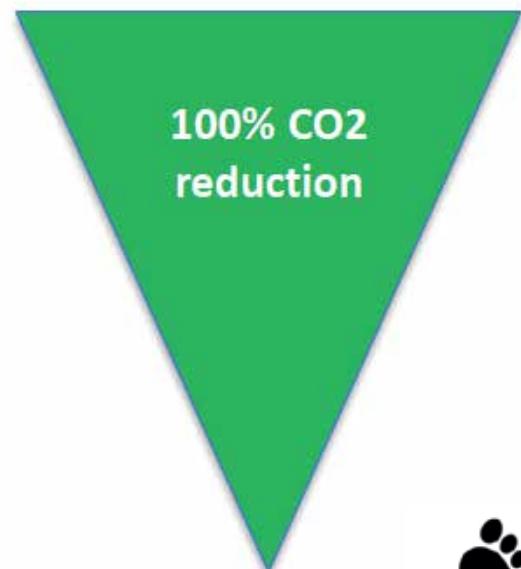


GM Plast drum selection. CO2 comparison T100 return drum vs. T8-v2 2-way drum:



GM Plast disconnected ductbundle.

Accepting disconnected drums & acceptable pinpoint surface defects insignificant for operational qualities, prevents reproduction and recirculation. **The CO2 footprint reduces considerably by 100%.**



GM's cHDPE / Sustainline ducts that can contribute to the greener future.

Reduced Carbon Footprint: By using our own recycled materials in our ducts, we achieve a staggering of 90% reduction in CO2 emissions compared to virgin HDPE production. This translates to a significant decrease in our overall environmental impact. **Sustainable Material Sourcing:** Our cHDPE / Sustainline (circulated prime virgin HDPE) ducts utilize internally recirculated materials, minimizing our reliance on virgin resources and promoting a circular economy. This approach not only conserves natural resources but also reduces waste generation. **Innovation for a Sustainable Future:**

The development of cHDPE / Sustainline ducts exemplifies GM Plast's commitment to innovation. We are constantly seeking new ways to reduce our environmental footprint while maintaining the exceptional quality and performance our customers expect.



Join GM Plast today in building a more sustainable future with cHDPE / Sustainline duct solutions.

In addition to the environmental benefits, our cHDPE / Sustainline ducts offer several practical advantages: **High Performance:** Our cHDPE / Sustainline ducts maintain the same exceptional strength, durability, flexibility and jetting performance as our virgin HDPE ducts.

They are built to withstand the demanding conditions of underground and aerial deployments. **Cost-Effectiveness:** while utilizing cutting-edge technology, we strive to maintain competitive pricing for our cHDPE / Sustainline ducts. This allows you to make a sustainable choice without compromising on budget.



How our cHDPE / Sustainline ducts meet the UN Sustainable Development Goals (SDGs):

How our cHDPE / Sustainline ducts meet the UN Sustainable Development Goals (SDGs):

SDG 9: Industry, Innovation and Infrastructure: Our cHDPE / Sustainline ducts are a testament to our dedication to developing sustainable infrastructure solutions. By promoting innovation in recycled materials, we contribute to building resilient infrastructure with minimal environmental impact.

SDG 12: Responsible Consumption and Production: The use of recycled materials in our ducts embodies the principles of responsible consumption and production. We minimize waste generation and promote resource efficiency throughout our manufacturing process.

Beyond SDGs 9 and 12, our cHDPE / Sustainline ducts contribute to several other SDGs by: Promoting responsible waste management practices.

Supporting the development of clean and affordable energy through the use of sustainable materials for FTTx networks, which enable the deployment of renewable energy solutions.

Encouraging responsible production patterns that minimize environmental degradation.

Choosing GM Plast's cHDPE / Sustainline ducts is a conscious decision for a sustainable future. By implementing these innovative solutions, we can work together to limit our environmental footprint and build a better tomorrow.

Contact GM Plast today to learn more about our innovative cHDPE / Sustainline duct solutions.



Quality and Sustainability Certified Duct Production

GM Plast prioritizes quality and sustainability in its duct production processes. We are committed to exceeding industry standards and meeting the strictest environmental regulations. Our dedication to excellence is reflected in our certifications:



ISO 9001:2015 Quality Management System

This internationally recognized standard ensures GM plast consistently deliver high-quality products and services. GM plast maintain a rigorous quality management system to guarantee customer satisfaction

ISO 14001:2015 Environmental Management System

GM plast is committed to minimizing our environmental impact through efficient production processes and responsible use of resources. This certification demonstrates GM plast's adherence to the highest environmental standards.



EcoVadis Sustainability Rating

EcoVadis evaluates a company's environmental, social, and ethical practices. Our EcoVadis certification signifies our commitment to corporate social responsibility and sustainable business practices.

Code of Conduct

At GM Plast, our main business principle is that we only conduct business in an economically, environmentally and socially responsible manner and we expect the same from our suppliers, sub suppliers and counterparts! Safe and healthy working environment

- Compliance with National laws and regulations
- Respect and compliance with human rights and international labour standards
- Responsibility for environmental issues
- Responsible sourcing



JAC Audit

This industry-specific audit program verifies our compliance with technical and quality standards for duct production.

In addition to these certifications, we adhere to strict DIN standards for material selection, product dimensions, and manufacturing processes. This ensures our ducts meet the highest performance and safety requirements.



By choosing GM Plast, you can be confident that you are receiving high-quality, sustainable ductwork produced with a commitment to responsible manufacturing practices



SUBDUCTS & MICRODUCTS DL

		Product Parameters
SUBDUCTS / MICRODUCTS Page 16 - 18		
	Subducts OD/ID in mm	5/3,4 6/4 7/5,5 8/6 10/8 12/10 14/12
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	800x800 800x400 400x400 coils
	Inner Surface	Grooved surface / smooth surface
	Colour/Markings/Stripes	On customers demand

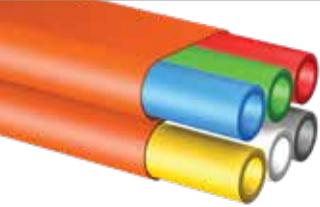
MICRODUCTS cHDPE / SUSTAINLINE

		Product Parameters
MICRODUCTS Page 19 - 21		
	Microducts OD/ID in mm	7/4 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	800x800 800x400 400x400 coils
	Inner Surface	Grooved surface / smooth surface
	Stripes colour/Markings	On customers demand

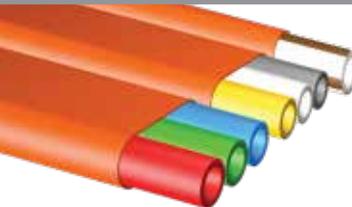
FLATLINER

		Product Parameters
STANDARD FLATLINER Page 25 - 26		
	Number of pipes	2 3 4 5 6 7 8 9 10 11 12
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

cHDPE / SUSTAINLINE		Product Parameters
STANDARD FLATLINER with cHDPE microducts Page 27 - 28		
	Number of pipes	2 3 4 5 6 7 8 9 10 11 12
	Microducts OD/ID in mm	7/4 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Stripes colour/Markings	On customers demand

		Product Parameters
FOLDABLE FLATLINER Page 29		
	Number of pipes	4 5 6 7 8 9 10 11 12
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

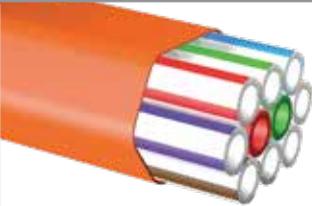
cHDPE / SUSTAINLINE		Product Parameters
FOLDABLE FLATLINER with cHDPE microducts Page 30		
	Number of pipes	4 5 6 7 8 9 10 11 12
	Microducts OD/ID in mm	7/4 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Stripes colour/Markings	On customers demand

		Product Parameters
KOMBI FLATLINER Page 31		
	Number of pipes	1/2+2 1/2+3 1/2+4 1/2+5 1/2+6 1/2+7
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

cHDPE / SUSTAINLINE		Product Parameters
KOMBI FLATLINER with cHDPE microducts Page 32		
	Number of pipes	1/2+2 1/2+3 1/2+4 1/2+5 1/2+6 1/2+7
	Microducts OD/ID in mm	7/4 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Stripes colour/Markings	On customers demand

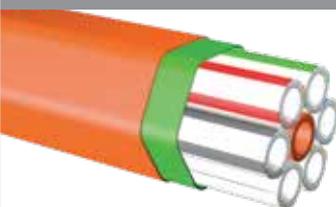
		Product Parameters
HD/AERIAL FLATLINER Page 33 - 34		
	Number of pipes	1 2 3 4
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

PRODUCT OVERVIEW

MULTIDUCT		Product Parameters
MULTIDUCTS Page 37		
	Number of pipes	3 4 5 6 7 8 10 12 14 19 24
	Microducts OD/ID in mm	6/3,5 7/4 8/4,5 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

cHDPE / SUSTAINLINE		Product Parameters
MULTIDUCTS with cHDPE microducts Page 38		
	Number of pipes	3 4 5 6 7 8 10 12 14 19 24
	Microducts OD/ID in mm	7/4 10/6 12/8 14/10 16/12 18/14 20/15 20/16
	Drum size in mm	2300x1215 2200x1200 1215x1212 coils
	Stripes colour/Markings	On customers demand

MULTISUBDUCT

		Product Parameters
MULTISUBDUCTS Page 40		
	Number of pipes	5 6 7
	Microducts OD/ID in mm	10/8 12/10
	Drum size in mm	2300x1215 2200x1200 1215x1212
	Colour/Markings/Stripes	On customers demand

CABLE DUCT

		Product Parameters
CABLE DUCTS Page 45 - 46		
	Number of pipes	1 2 3 4 taped solution
	Pipes OD/ID in mm	25 32 40 50
	Drum size in mm	2800x1600 2300x1215 2200x1200 1215x1212 coils
	Colour/Markings/Stripes	On customers demand

cHDPE / SUSTAINLINE		Product Parameters
CABLE DUCTS Page 47 - 48		
	Number of pipes	1 2 3 4 taped solution
	Pipes OD/ID in mm	25 32 40 50
	Drum size in mm	2800x1600 2300x1215 2200x1200 1215x1212 coils
	Stripes colour/Markings	On customers demand

CABLE PIPE

Product Parameters		
CABLE PIPE smooth Page 51		
	Pipes OD/ID in mm	50/46 63/57 75/69 82/78
		90/82 110/102 160/150
	Transport	Frames with couplers
	Colour/Markings/Stripes	On customers demand

CABLE/FLEX DUCT

Product Parameters		
CABLE /FLEX DUCTS corrugated/smooth Page 52		
	Pipes OD/ID in mm	40/31 50/42 75/63 90/77 110/95 117/103 120/100
		125/108 160/135 175/150 200/176
	Transport	Frames with couplers / Coils with couplers
	Colour/Markings/Stripes	On customers demand

SPLIT DUCT

Product Parameters		
SPLIT DUCTS smooth Page 52		
	Pipes OD/ID in mm	58/50 110/100 160/138 120/110
	Meters per Unit	3m/5m
	Transport	Frames
	Colour/Markings/Stripes	On customers demand

CABLE/FLEX DUCT BEND

Product Parameters		
DUCT BEND corrugated/smooth, smooth Page 54		
	Pipes OD/ID in mm	50/42 63/52 75/63 90/75 110/95 117/100 120/100
		125/108 160/136 175/150 200/176
	Bending Radius/Length	550mm/1000-1500mm
	Colour/Markings/Stripes	On customers demand

BANDS, MESH

		Product Parameters
CABLE COVER BAND Page 40		
	Thickness/Width in mm	1,5-5,0 / 75-500
	Length per Roll in meters	25 50 100 200
	Length per Pallet in meters	300 800 1000 1500 1600 2000 2700 3000
	Colour/Markings/Stripes	On customers demand

CABLE COVER BAND Page 40		
	Width in mm	4x400 (On customers demand)
	Length per Drum in meters	200
	Length per Pallet in meters	800
	Colour/Markings/Stripes	On customers demand

CABLE MARKING BAND Page 42		
	Thickness/width in mm	0,35/25 0,05/50
	Length in meters	250 500
	Additional features	Metal detection core
	Colour/Markings/Stripes	On customers demand

WARNING MESH Page 43		
	Width in mm	100 200 300 500
	Length per Roll in meters	100
	Additional features	Metal detection core
	Colour/Markings/Stripes	On customers demand

TRACE WIRE Page 44		
	Wire size in mm	0,5 0,7 0,9 1,0
	Wire insulation	PVC / PE
	Wire material	Steel / Copper
	MOQ	2000m / 4050m / 6000m





Flame retardant version available



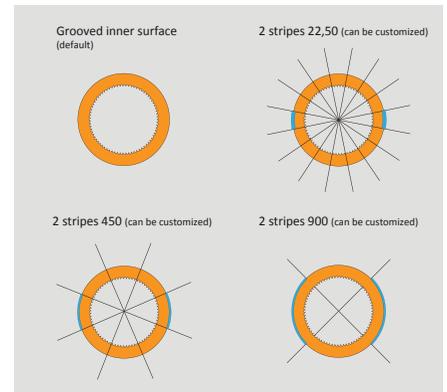
Product Description

- 5mm - 20mm in Diameter
- Extremely low friction for maximum installation lengths
- Manufactured from high density polyethylene (HDPE)
- Colour coded
- Flame-retardant version optional

Micro Subducts	5/3,5 6/4,0 7/5,5 8/6,0 10/8,0 12/10,0 14/11,6 14/12,0
Microducts	6/3,5 7/4,0 8/4,5 10/6,0 12/8,0 14/10,0 16/12,0 18/14,0 20/16,0

Product Features

- Microducts / Micro Subducts can be supplied with either internally grooved surface or smooth inner surface. This is the customer's choice.
- Microducts / Micro Subducts come in the color desired by the customer. However the default color is Orange RAL 2009 (Masterbatch dosing 1-2%). Colour applications are available in solid hues or in natural shade with a coloured stripe (4x or 2x).
- Marking of pipes is the customer's choice, however this will always include Machine nr., Date, Time and job nr. This is for the tracking in our Quality System.
- Microducts are UV stabilized (max. two years – Central Europe)



Product Delivery



T800x800 drum



T800x400 drum



T400x400 drum

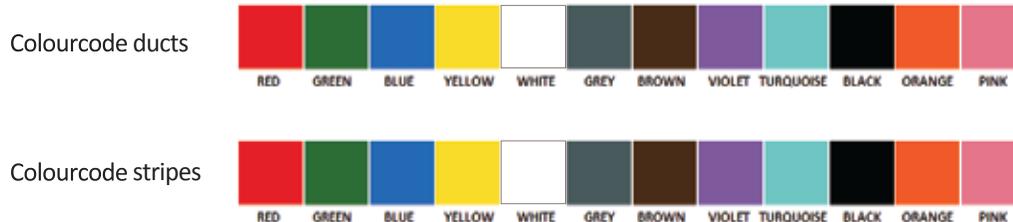
MICRO SUBDUCTS		
Outside diameter	Drum size 800x400	Drum size 800x800
5/3,5	2500m	5000m
6/4,0	3500m	6000m
7/5,5	2500m	5000m
8/6,0	2000m	4000m
10/8,0	1250m	2500m
12/10,0	1000m	2000m
14/11,6	700m	1400m
14/12,0	700m	1400m

MICRODUCTS		
Outside diameter	Drum size 800x400	Drum size 800x800
6/3,5	3500m	6000m
7/4,0	2500m	5000m
8/4,5	2000m	4000m
10/6,0	1250m	2500m
12/8,0	1000m	2000m
14/10,0	700m	1400m
16/12,0	500m	1000m
18/14,0	400m	800m
20/16,0	350m	700m

Material Properties

INDICATIVE VALUES FOR GM MICRODUCTS MATERIALS	Value	Unit	Test
Material density	>955	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	0,3 -1,3	g/10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The Recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C



Product Parameters

Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.
 All drums are pressure tested in accordance with current pressure class.

MICRODUCTS	Installation pull
7/4mm	250N
8/4,5mm	250N
8/5mm	250N
10/6mm	450N
12/8mm	600N
14/10mm	700N
16/10mm	800N
16/12mm	800N
20/15mm	1100N
20/16mm	950N

Product Parameters

MICRO SUBDUCTS	Installation pull
7/5,5mm	120N
10/8mm	250N
12/10mm	350N
14/12mm	390N

For other parameters (including nominal weight, installation pressure, diameter tolerances and other) please contact our sales department.

Tests

For detailed specifications (including environmental properties) please contact our sales department.

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diammeter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

All tests are made at the independent Institutes:



At GM, we work according to the following standards dealing :

PRNS2967:2001 **EN50086**

DIN 16874/16876 **EN12201**

DIN 8074/8075 **EN13244**

GM plast is certified with ISO 9001 & ISO 14001

Additional products



Microcutter



Cutter



Cutter



End connectors



Connectors



Reifer



Flame retardant version available

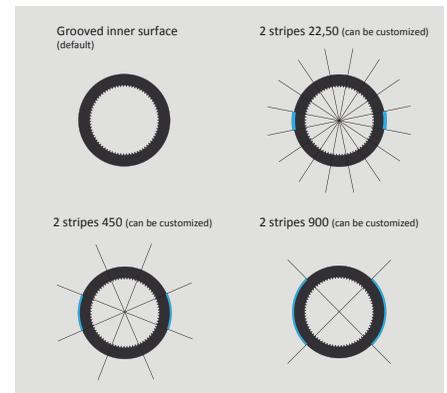
Product Description

- 7 mm - 20mm in Diameter
- Extremely low friction for maximum installation lengths
- Manufactured from high density polyethylene (HDPE)
- Colour coded

Microducts 7/4,0 10/6,0 12/8,0 14/10,0
16/12,0 18/14,0 20/16,0

Product Features

- Microducts can be supplied with either internally grooved surface or smooth inner surface. This is the customer's choice.
- Microducts come in the black colour with coloured stripes
- Marking of pipes is the customer's choice, however this will always include Machine nr., Date, Time and job nr. This is for the tracking in our Quality System.
- Microducts are UV stabilized (max. two years – Central Europe)



Product Delivery



T800x800 drum



T800x400 drum



T400x400 drum

MICRODUCTS

Outside diameter	Drum size 800x400	Drum size 800x800
7/4,0	2500m	5000m
10/6,0	1250m	2500m
12/8,0	1000m	2000m
14/10,0	700m	1400m
16/12,0	500m	1000m
18/14,0	400m	800m
20/16,0	350m	700m

Material Properties

INDICATIVE VALUES FOR GM MICRODUCTS MATERIALS	Value	Unit	Test
Material density	>955	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	0,3 -1,3	g/10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The Recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Colourcode ducts



BLACK

Colourcode stripes



Product Parameters

Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.
 All drums are pressure tested in accordance with current pressure class.

MICRODUCTS	Installation pull
7/4mm	250N
10/6mm	450N
12/8mm	500N
14/10mm	600N
16/10mm	700N
16/12mm	700N
20/15mm	1100N
20/16mm	950N

■ Tests

For detailed specifications (including environmental properties) please contact our sales department.

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diammeter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

All tests are made at the independent Institutes:



At GM, we work according to the following standards dealing :

- PRNS2967:2001** **EN50086**
- DIN 16874/16876** **EN12201**
- DIN 8074/8075** **EN13244**

GM plast is certified with ISO 9001 & ISO 14001

■ Additional products



Microcutter



Cutter



Cutter



End connectors



Connectors



Reifer



RECOMMENDED - CABLE IN THE DUCT SIZES



CABLE77 EPFU Single Tube Micro Cable

Fiber Number	2	4	6	8	12
Fiber Bundle	1x2	1x4	1x6	1x8	1x12
Cable Ø in mm	1,2	1,2	1,5	1,8	1,8
Recommended microduct inside Ø in mm	3,5- 4,5	3,5- 4,5	3,5- 4,5	3,5- 4,5	3,5- 4,5

CABLE77 Uni/Multi Tube PA-12

Fiber Number	4	8	12	24	24	48	72	96	144	144	192	288
Fiber Bundle	1x4	1x8	1x12	1x24	2x12	4x12	6x12	8x12	12x12	6x24	8x24	12x24
Cable Ø in mm	2,5	2,5	2,5	4,0	5,3	5,3	5,3	6,1	7,9	8,2	8,3	9,5
Recommended microduct inside Ø in mm	4-6	4-6	4-6	6-10	8-16	8-16	8-16	10-16	12-16	12-16	12-16	16-20

CABLE77 Uni/Multi Tube PE

Fiber Number	4	8	12	24	48	72	96	144
Fiber Bundle	1x4	1x8	1x12	2x12	4x12	6x12	8x12	12x12
Cable Ø in mm	3,5	3,5	3,5	4,0	5,3	5,3	6,1	7,9
Recommended microduct inside Ø in mm	6-10	6-10	6-10	8-16	8-16	8-16	10-16	12-16

CABLE77 Multi Tube 200microns PE

Fiber Number	144	192	288	432	576
Fiber Bundle	6x24	8x24	12x24	18x24	24x24
Cable Ø in mm	5,7	6,7	8,7	9,0	10,6
Recommended microduct inside Ø in mm	8-14	10-14	12-16	14-15	15-16

CABLE77 Multi Tube armoured PE

Fiber Number	12	24	48	72	96
Fiber Bundle	1x12	2x12	4x12	6x12	8x12
Cable Ø in mm	11,9	11,9	11,9	11,9	13,1
Recommended microduct inside Ø in mm	26-40	26-40	26-40	26-40	26-40

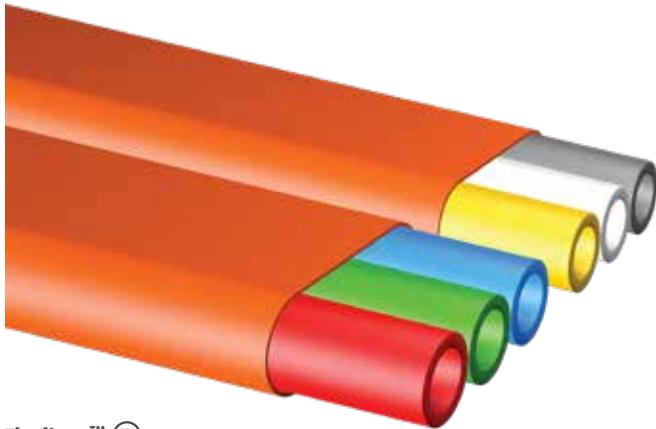
CABLE77 DUCT CABLE Multi Tube PE

Fiber Number	12	24	48	72	96	144	192	288	432
Fiber Bundle	2x12	4x12	6x12	8x12	12x12	6x24	8x24	12x24	18x24
Cable Ø in mm	10,6	10,6	10,6	10,6	12,0	14,6	14,2	17,3	18,0
Recommended microduct inside Ø in mm	16	16	16	16	18	20	20	26-40	26-40

CABLE77 Multi Loose Tube LSZH

Fiber Number	24	48	72	96	120	144	168	192	216	240	264	288
Fiber Bundle	6x4	6x8	6x12	8x12	10x12	12x12	7x24	8x24	9x24	10x24	11x24	12x24
Cable Ø in mm	7,2	7,2	7,2	8,2	10,4	10,4	11,4	11,4	14,4	14,4	14,4	14,4
Recommended microduct inside Ø in mm	10-16	10-16	10-16	12-16	16	16	16	16	20	20	20	20





Flatliner™ (R)
Patent Pending (P)

■ **Product Description**

- Flat bundle of thick-walled microducts (2 to 12 coloured microducts)
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible

Flatliner	2 - 12 pipes	OD/ID	7/4mm
	2 - 12 pipes	OD/ID	8/5mm
	2 - 12 pipes	OD/ID	10/6mm
	2 - 12 pipes	OD/ID	12/8mm
	2 - 12 pipes	OD/ID	14/10mm
	2 - 6 pipes	OD/ID	16/12mm
	2 - 5 pipes	OD/ID	20/16mm

■ **Product Features**

- Different combinations of flatliner with same number of pipes (foldable, separate, connection).



- Easy branching-off. For a blown fiber or multiduct system you need expensive tools for branch-offs. With the flatliner system you only need the cheap and easy to install connectors.



Branch-off with Connector

- Trace wire / Rip cord on demand.



Coloured stripes

- Outer layer colour on customers demand. Coloured stripes available. Text printing on customers demand.

■ **MICROLOGISTICS**

- Reduction of logistical costs. No need for heavy machinery and cranes - everything is on pallets.



Coil size

- Effectiveness in the field.

Flatliner as best solution for narrow streets and city centres
 - easy roll out in trenches - easy handling
 - installation teams working parallel in different locations
 - faster deployment

- Efficient use of materials
 - pipe lengths adjusted precisely to trench distances
 - less return waste



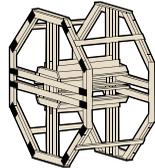
Coils on pallets

- All combinations of different pipe sizes in one Flatliner possible (Kombi, Power Flatliner).

Product Delivery



T230/130 2300x1215



T8kantede 1200x2200



Type5 1215x1212



Pallets

FLATLINER	OD/ID 7mm/4mm		OD/ID 8mm/5mm		OD/ID 10mm/6mm	
	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200
2	6000m	-	3000m	6000m	3000m	6000m
3	3000m	-	3000m	6000m	3000m	6000m
4	3000m	-	2000m	6000m	3000m	6000m
5	3000m	6000m	2000m	6000m	3000m	6000m
6	2000m	6000m	1500m	3000m	3000m	3000m
7	1500m	6000m	1500m	3000m	1500m	3000m
8	1500m	6000m	1200m	3000m	1500m	3000m
10	1000m	3000m	1200m	3000m	1500m	3000m
12	1000m	3000m	750m	3000m	600m	3000m

FLATLINER	OD/ID 12mm/8mm		OD/ID 14mm/10mm		OD/ID 16mm/12mm	
	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200
2	2000m	4000m	1500m	3000m	1200m	4800m
3	2000m	4000m	1500m	3000m	800m	2400m
4	1000m	4000m	1000m	3000m	600m	2400m
5	1000m	2000m	750m	1500m	600m	1600m
6	800m	2000m	500m	1500m	400m	1600m
7	500m	2000m	500m	1500m	-	-
8	500m	2000m	430m	1500m	-	-
10	500m	1000m	375m	1000m	-	-
12	400m	1000m	300m	1000m	-	-

FLATLINER	OD/ID 20mm/16mm	
Number of pipes	Drum size 1215x1200	Drum size 2200x1200
2	750m	3000m
3	750m	1500m
4	500m	1500m
5	375m	750m
6	300m	750m



Flatliner™ (R)
Patent Pending (P)

■ **Product Description**

- Flat bundle of thick-walled microducts (2 to 12 black microducts with coloured stripes).
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible

Flatliner	2 - 12 pipes	OD/ID	7/4mm
	2 - 12 pipes	OD/ID	10/6mm
	2 - 12 pipes	OD/ID	12/8mm
	2 - 12 pipes	OD/ID	14/10mm
	2 - 6 pipes	OD/ID	16/12mm
	2 - 5 pipes	OD/ID	20/16mm

■ **Product Features**

- Different combinations of flatliner with same number of pipes (foldable, separate, connection).



- Easy branching-off. For a blown fiber or multiduct system you need expensive tools for branch-offs. With the flatliner system you only need the cheap and easy to install connectors.



Branch-off with Connector

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 - pipe lengths adjusted precisely to trench distances
 - less return waste



Coils on pallette

- All combinations of different pipe sizes in one Flatliner possible (Kombi, Power Flatliner).

Product Delivery



T230/130 2300x1215



T8kantede 1200x2200



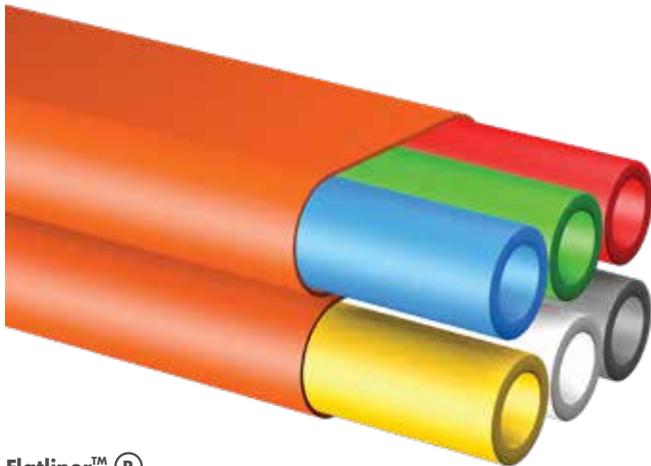
Type5 1215x1212



Pallets

FLATLINER	OD/ID 7mm/4mm		OD/ID 10mm/6mm		OD/ID 12mm/8mm	
	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200
Number of pipes						
2	6000m	-	3000m	6000m	2000m	4000m
3	3000m	-	3000m	6000m	2000m	4000m
4	3000m	-	3000m	6000m	1000m	4000m
5	3000m	6000m	3000m	6000m	1000m	2000m
6	2000m	6000m	3000m	3000m	800m	2000m
7	1500m	6000m	1500m	3000m	500m	2000m
8	1500m	6000m	1500m	3000m	500m	2000m
10	1000m	3000m	1500m	3000m	500m	1000m
12	1000m	3000m	600m	3000m	400m	1000m

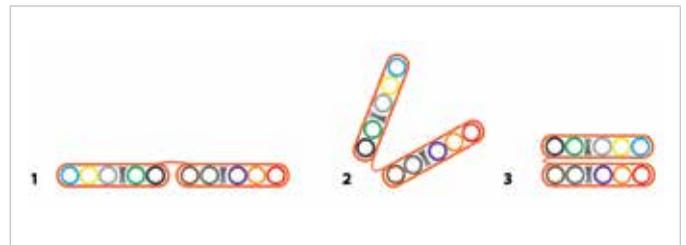
FLATLINER	OD/ID 14mm/10mm		OD/ID 16mm/12mm		OD/ID 20mm/16mm	
	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200	Drum size 1215x1200	Drum size 2200x1200
Number of pipes						
2	1500m	3000m	1200m	4800m	750m	3000m
3	1500m	3000m	800m	2400m	750m	1500m
4	1000m	3000m	600m	2400m	500m	1500m
5	750m	1500m	600m	1600m	375m	750m
6	500m	1500m	400m	1600m	300m	750m
7	500m	1500m	-	-	-	-
8	430m	1500m	-	-	-	-
10	375m	1000m	-	-	-	-
12	300m	1000m	-	-	-	-



Flatliner™ (R)
Patent Pending (P)

Product Description

- Flat bundle of thick-walled microducts (2 to 12 coloured microducts)
- An extra topskin is applied onto the Flatliner. This secures a very flexible solution, that makes the folding easy
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible



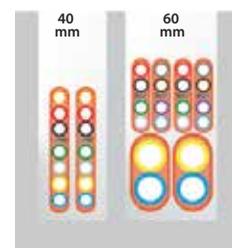
Product Features

- Foldable Flatliner is perfect for microtrenching because it is flexible in deployment but stiff and stable on edge. Vertical installation is possible.

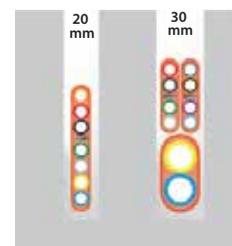
MICROTRENCHING

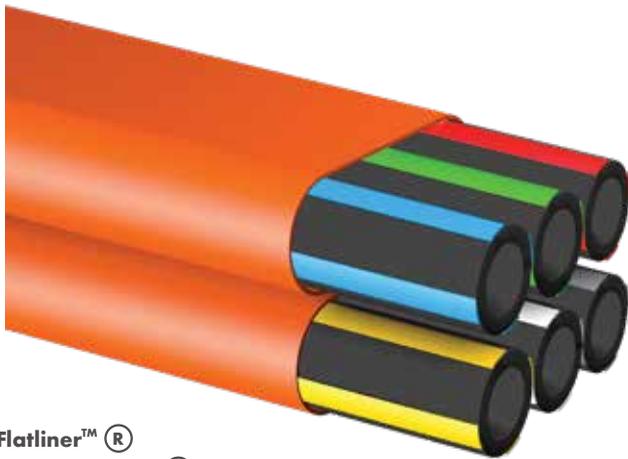
- Microtrenching is the optimal solution for deploying both access- and backbone in especially urban areas – all in only one handling.
- An innovative deployment technique that is lower in costs, quicker and more environmentally friendly than traditional deployment.
- We believe this deployment method used on highways and local roads will maximise the opportunities in the roll out of infrastructure projects such as superfast broadband. FTTH and FTTX.
- Power Flatliner – a regular Flatliner equipped with a 220V power cable.
- Can be both traditionally trenched or microtrenched to ensure both power cable and fibre cable in one workflow.
- Ideal for situations where you need both power and network connectivity at your endpoints. Power supply for charging stations, CCTV cameras, parking machines, ticket machines, etc.

Microtrenching



Microtrenching

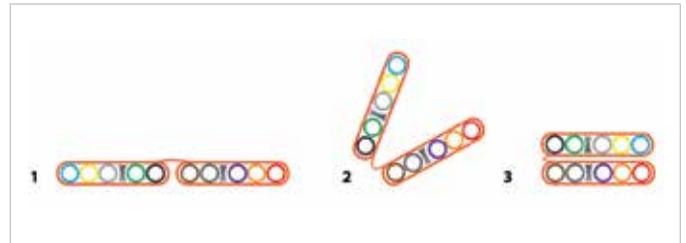




Flatliner™ (R)
Patent Pending (P)

■ **Product Description**

- Flat bundle of thick-walled microducts (2 to 12 black microducts with colored stripes).
- An extra topskin is applied onto the Flatliner. This secures a very flexible solution, that makes the folding easy
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible



■ **Product Features**

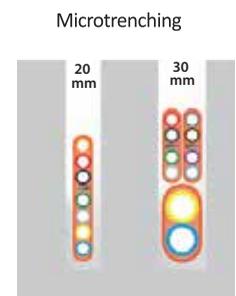
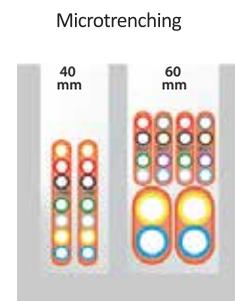
- Foldable Flatliner is perfect for microtrenching because it is flexible in deployment but stiff and stable on edge. Vertical installation is possible.

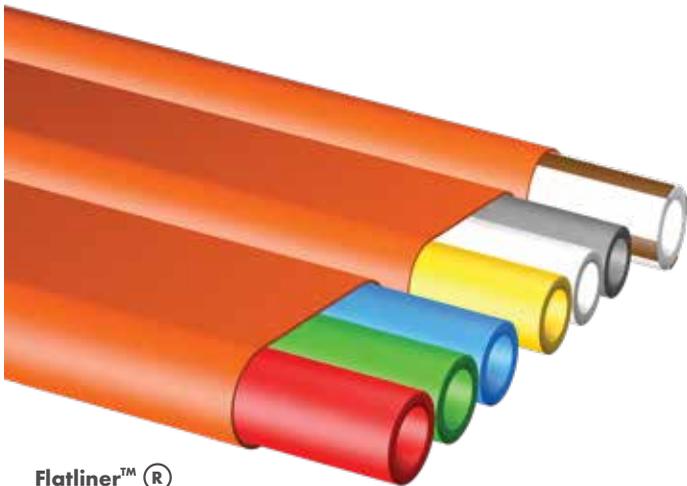
■ **MICROTRENCHING**

- Microtrenching is the optimal solution for deploying both access- and backbone in especially urban areas – all in only one handling.
- An innovative deployment technique that is lower in costs, quicker and more environmentally friendly than traditional deployment.
- We believe this deployment method used on highways and local roads will maximise the opportunities in the roll out of infrastructure projects such as superfast broadband. FTTH and FTTX.
- Power Flatliner – a regular Flatliner equipped with a 220V power cable.

- Can be both traditionally trenched or microtrenched to ensure both power cable and fibre cable in one workflow.

- Ideal for situations where you need both power and network connectivity at your endpoints. Power supply for charging stations, CCTV cameras, parking machines, ticket machines, etc.





Flatliner™ (R)
Patent Pending (P)

Product Description

- Flat bundle of thick-walled microducts (2 to 12 coloured microducts)
- Backbone and Access tubes are combined in the same line
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible

	1 + 2		1 + 3 + 3
	1 + 3		1 + 6
	1 + 4		2 + 7
	1 + 4		2 + 4 + 3
	1 + 5		2 + 5 + 5

Product Features

- You can mix all available duct sizes in one flatliner theoretically. A prevailing trend is the Comboflatliner, where Backbone and Access tubes are combined in the same line. It saves time and allows a good soil compaction of fillers.

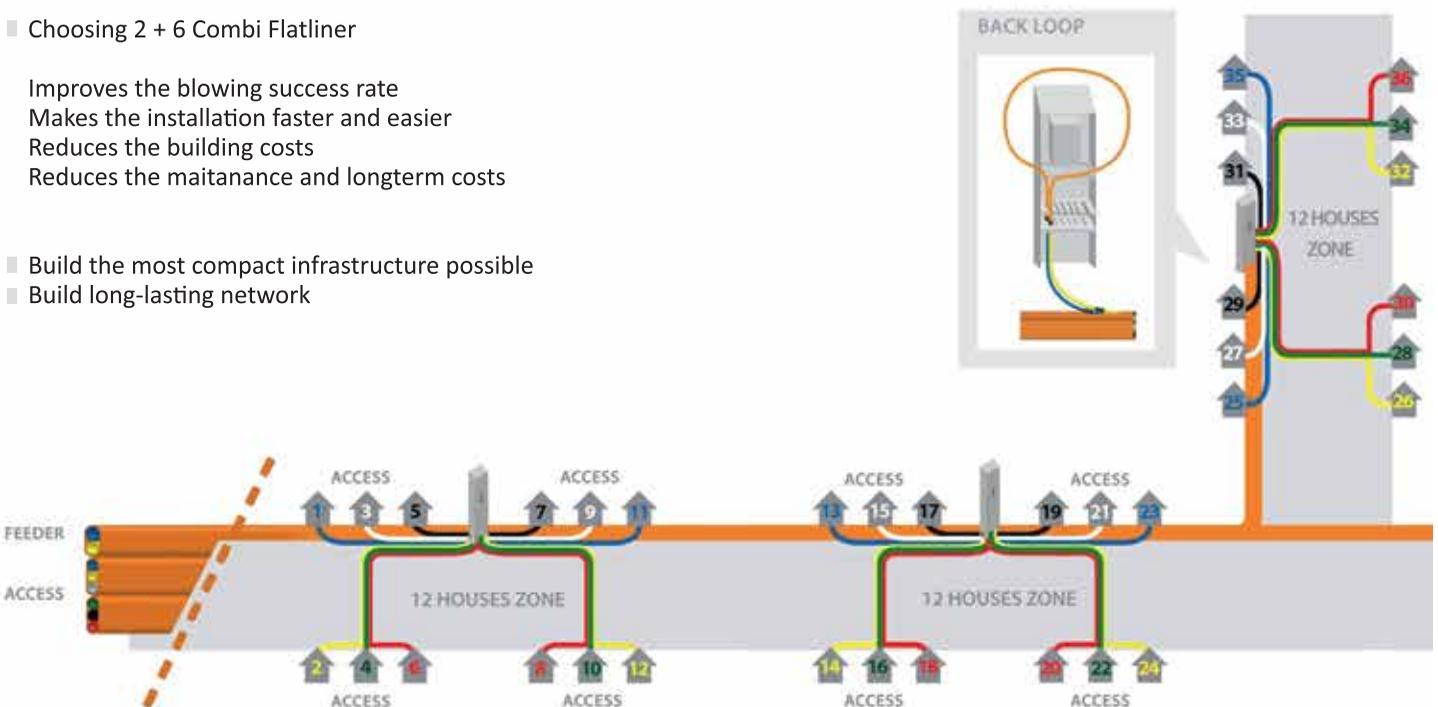
COMBI FLATLINER 2 + 6

- 2 x Feeder ducts for transport of fibers
- 6 x Access ducts for the customer cable
- Small street cabinet for dividing 6 Access ducts into 12 houses

Choosing 2 + 6 Combi Flatliner

- Improves the blowing success rate
- Makes the installation faster and easier
- Reduces the building costs
- Reduces the maintenance and longterm costs

- Build the most compact infrastructure possible
- Build long-lasting network





Flatliner™ [®]
 Patent Pending [®]

Product Description

- Flat bundle of thick-walled microducts (2 to 12 black microducts with colored stripes).
- Backbone and Access tubes are combined in the same line
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible

	1+2		1+3+3
	1+3		1+6
	1+4		2+7
	1+4		2+4+3
	1+5		2+5+5

Product Features

- You can mix all available duct sizes in one flatliner theoretically. A prevailing trend is the Comboflatliner, where Backbone and Access tubes are combined in the same line. It saves time and allows a good soil compaction of fillers.

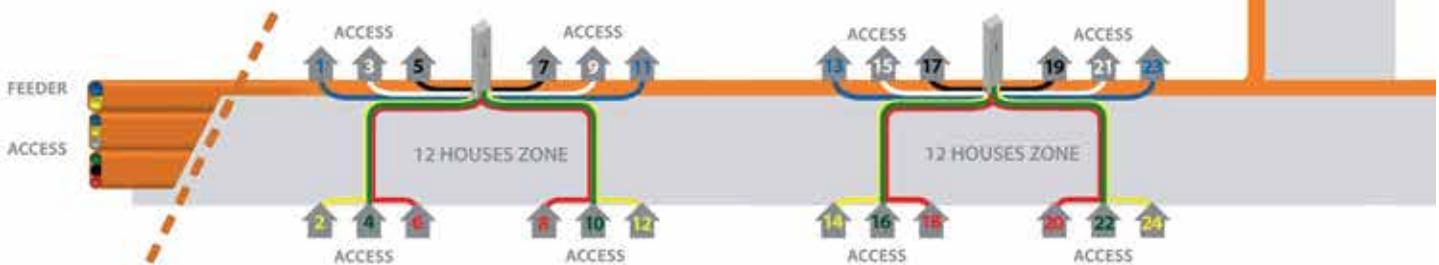
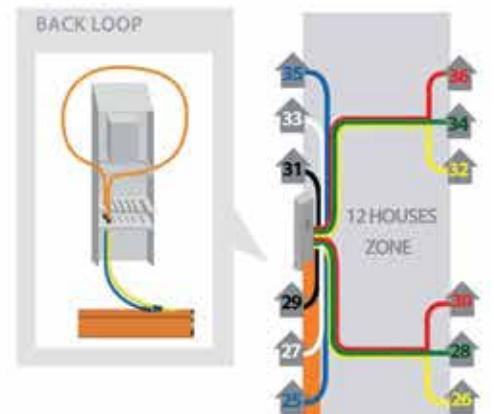
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- Build the most compact infrastructure possible
- Build long-lasting network





Flatliner™ [®]
 EU Patent Pending [®]
 USA Patent [®]

Product Description

- Flat bundle of thick-walled microducts (2 to 12 coloured microducts)
- Stabilisation Stick between microducts
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured either bright orange or a natural see-through colour

Flatliners	Configuration	OD/ID	Dimensions
	4 - 12 pipes	OD/ID	7/4mm
	4 - 12 pipes	OD/ID	8/4,5mm
	4 - 12 pipes	OD/ID	10/6mm
	4 - 12 pipes	OD/ID	12/8mm
	4 - 12 pipes	OD/ID	14/10mm
	4 - 6 pipes	OD/ID	16/12mm
	4 - 6 pipes	OD/ID	20/16mm

Product Features

- With the latest design GM Plast has build in a small profile as a “spacer” between the micro ducts, this gives the product higher stability and therefore also better blowing performance.
- The new spacer supports also the micro ducts in the case of cross or tensile that can appear when installers are building millions of meters of new trenches.
- The new spacer can be produced with a trace wire or a fiber rod inside. The trace wire will be then well protected and can actually be used in future when needed.
- The fiber rod is for extra tensile strength, developed for directional drilling, plowing or long sub duct installations.



20% higher tension strength



- additional features :
trace wire, fiber rod



Product Description

- Flat bundle of thick-walled microducts
- Strong fibre rods and a thick outer layer
- Outer shell of Flatliner is made of HDPE
- Outer layer is usually coloured bright orange
- HD Flatliner / Temperature Stable Flatliner ideal for plowing and underpassing



Product Description

- Flat bundle of thick-walled microducts (2 to 12 coloured microducts)
- Power Flatliner – a regular Flatliner equipped with a 220V power cable
- Outer shell of Flatliner is made of HDPE
Outer layer is usually coloured either bright orange or a natural see-through colour
- Customization possible



Product Features

- Ideal for situations where you need both power and network connectivity at your endpoints. Power supply for charging stations , CCTV cameras , parking machines , ticket machines , etc.
- Can be both traditionally trenched or microtrenched to ensure both power cable and fibre cable in one workflow.

GM REINFORCED MICRODUCT SYSTEM



Product Description

- For horizontal drilling or longer installation
- The FRP (fiberglass rod) can be added in any numbers thereby changing the pulling strength to your needs.
- With the new HD product you can save the drilling



Reinforced (Fiberglass rod 3mm) + 6000N tensile force
HD Multiduct 12x10/6



*determine the tensile force
through additional ducts

Product Specification

- GM's Flatliners are UV stabilized (max. two years – Central Europe).
- The default colour of the outer sheath is visually similar to Orange RAL 2009 (Masterbatch dosing 1-2%). Colour applications are available in solid hues or in natural shade. Longitudinal coloured stripes available (1x stripe or 2x stripes).
- Microducts used in this construction have the same properties as standard Microducts with respective dimensions (see the related product specification for Microducts)
- Marking of Microducts and Flatliners : machine nr., date, time and job nr.. Those data are part of mandatory information's required by GM tracking and Quality System.
- All drums are pressure tested in accordance with current pressure class.
- Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.

Material properties

INDICATIVE VALUES FOR GM FLATLINER MATERIALS	Value	Unit	Test
Material density	>910	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	2,0 -4,0	g /10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diammeter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

All tests are made at the independent Institutes:

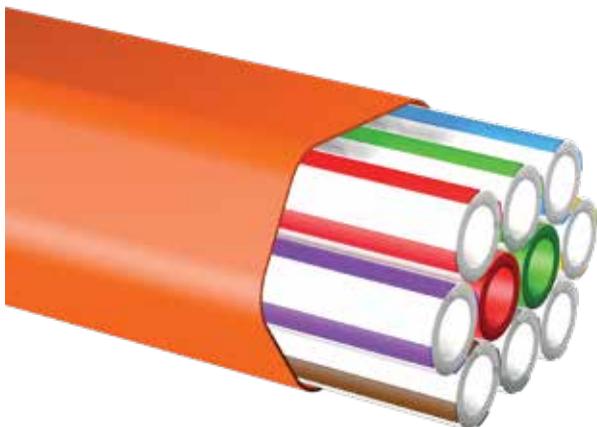


At GM, we work according to the following standards dealing pipe production:

PRNS2967:2001 EN50086
DIN 16874/16876 EN12201
DIN 8074/8075 EN13244

GM plast is certified with ISO 9001 & ISO 14001





Product Description

- Bundle of thick-walled microducts (3 to 24 coloured microducts)
- Multiduct are made from Prime Virgin raw materials
- UV stabilized HDPE outer sheet
- Micro-ribbed co-extruded lubricant low friction inner surface layer
- Customization possible

Additional Features

- Trace wire - easy to locate
- Ripcord - easy to open
- Stabilisation sticks - double strength
- HD Multiduct - double thickness skin

- Can be produced in combinations according to customers requirements.
- Colour applications are available in solid hues or in natural shade with a coloured stripe.
- Individual text according to customers requirements.

MULTIDUCTS - 3 - 24 pipes		
Number of pipes	Pipe size in MM	Sections
3	5 6 7 8 10 12 14 16	
4	5 6 7 8 10	
4	14 16 20	
5	5 6 7 8 10 12 14 16	
5	5 6 7 8 10 12 14 16	
6	5 6 7 8 10 12 14 16	
6	5 6 7 8 10 12 14 16	
7	5 6 7 8 10 12 14	
8	5 6 7 8 10 12	
8	5 6 7 8 10 12	
10	5 6 7 8 10	
14	5 6 7 8 10	
19	5 6 7 8	
24	5 6 7 8	



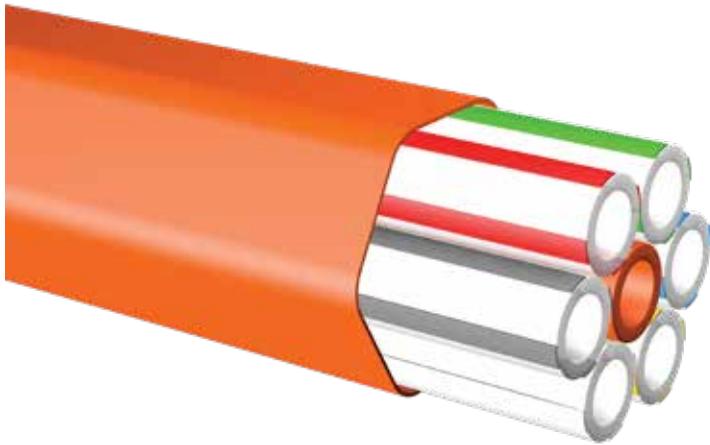
Product Description

- Bundle of thick-walled microducts (2 to 12 black microducts with colored stripes).
- Multiduct are made from intern recirculated Prime virgin material
- UV stabilized HDPE outer sheet
- Micro-ribbed co-extruded lubricant low friction inner surface layer
- Customization possible

Additional Features

- Trace wire - easy to locate
- Ripcord - easy to open
- Stabilisation sticks - double strength
- HD Multiduct - double thickness skin
- Can be produced in combinations according to customers requirements.
- Colour applications are available in black with coloured stripes.
- Individual text according to customers requirements.

MULTIDUCTS - 3 - 24 pipes		
Number of pipes	Pipe size in MM	Sections
3	7 10 12 14 16	
4	7 10 12 14 16 20	
5	7 10 12 14 16	
5	7 10 12 14 16	
6	7 10 12 14 16	
6	7 10 12 14 16	
7	7 10 12 14	
8	7 10 12	
8	7 10 12	
10	7 10	
14	7 10	
19	7	
24	7	



Product Description

- Bundle of thick-walled microducts (5 to 7 coloured microducts)
- Multiduct are made from Prime Virgin raw materials
- UV stabilized HDPE outer sheet
- Micro-ribbed co-extruded lubricant low friction inner surface layer
- Customization possible

■ SUB LOOSE

The microduct is laying loose in the protection pipe.

■ SUB SKIN

Ducts are produced with a SKIN that will fixate and protect them. That is done to ensure that they don't shrink into the protection duct in the winter and to increase the performance of blowing.

■ SUB FIX

Microducts are fixed inside the protection duct.

MULTI SUB FIX			
Pipe diameter	Number of pipes		Sections
Ø 38	7x10/8	5x12/10	

MULTI SUB LOOSE			
Pipe diameter	Number of pipes		Sections
Ø 40	5x10/8		
Ø 50	7x10/8	5x12/10	

MULTI SUB SKIN			
Pipe diameter	Number of pipes		Sections
Ø 40	5x10/8		
Ø 50	7x10/8	5x12/10	

Product Specification

- GM's Multiducts are UV stabilised (max. Two years - Central Europe).
- The default colour of the outer sheath is visually similar to Orange RAL 2009 (Masterbatch dosing 1-2%). Colour applications are available in solid hues or in natural shade. Longitudinal coloured stripes available (1x stripe or 2x stripes).
- Marking of Multiducts: machine nr., date, time and job nr. This data is part of mandatory information required by GM tracking and Quality System.
- Marking of Multiducts: machine nr., date, time and job nr. This data is part of mandatory information required by GM tracking and Quality System.
- All drums are pressure tested in accordance with current pressure class.
- Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.

Material properties

INDICATIVE VALUES FOR GM FLATLINER MATERIALS	Value	Unit	Test
Material density	>910	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	2,0 -4,0	g /10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diameter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

All tests are made at the independent Institutes:



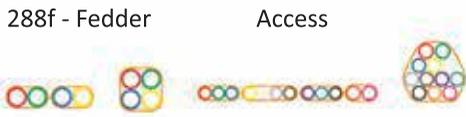
At GM, we work according to the following standards dealing pipe production:

PRNS2967:2001 EN50086
DIN 16874/16876 EN12201
DIN 8074/8075 EN13244

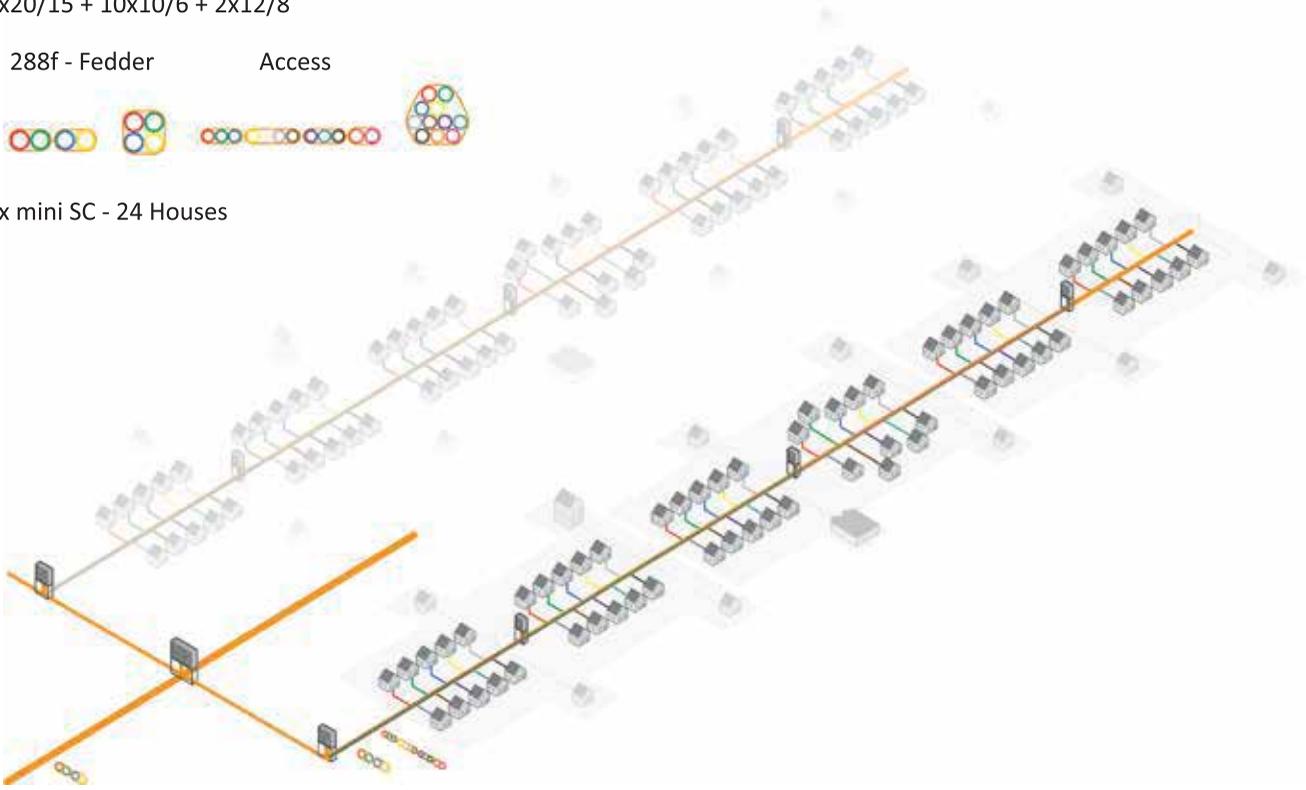
GM plast is certified with ISO 9001 & ISO 14001

■ **Model 3 Bundesförderprogramm approved by atene KOM**

10 planned connections + 2 reserve
 4x20/15 + 10x10/6 + 2x12/8



1x mini SC - 24 Houses

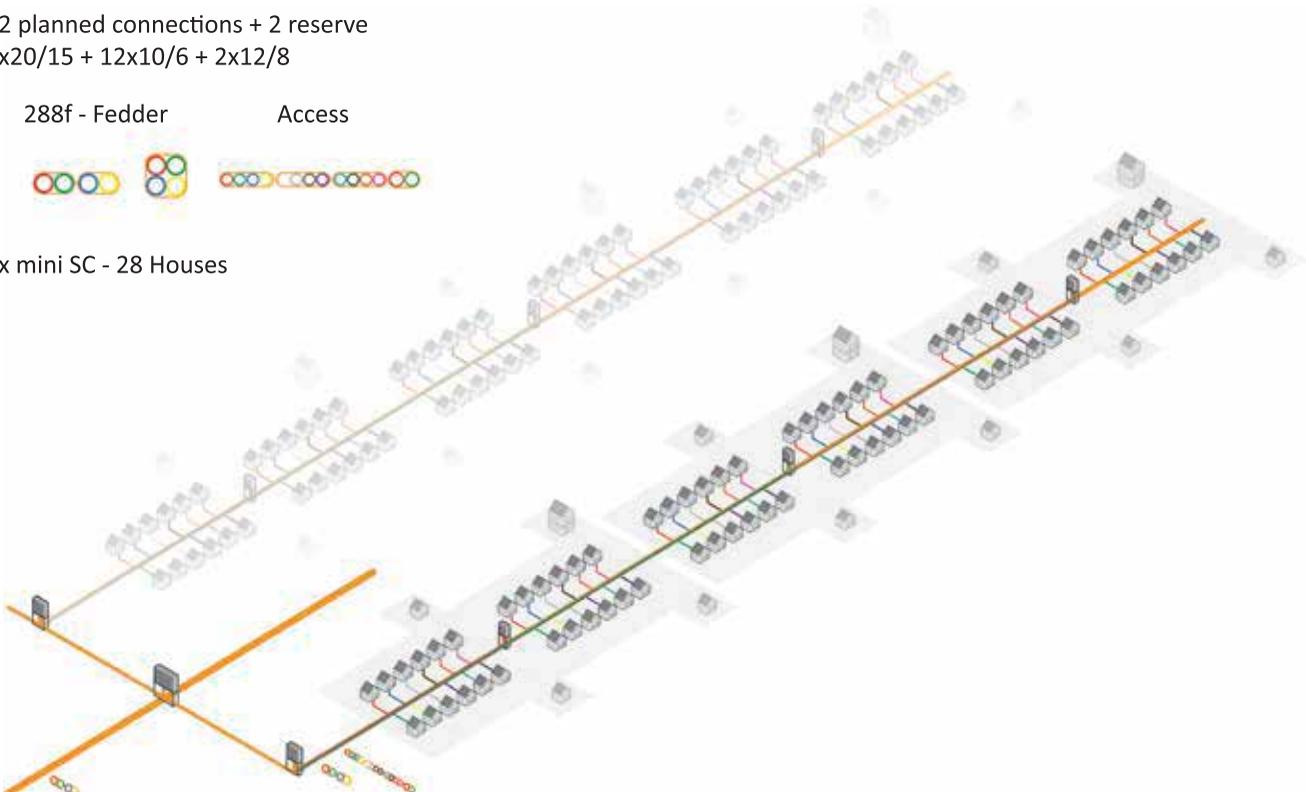


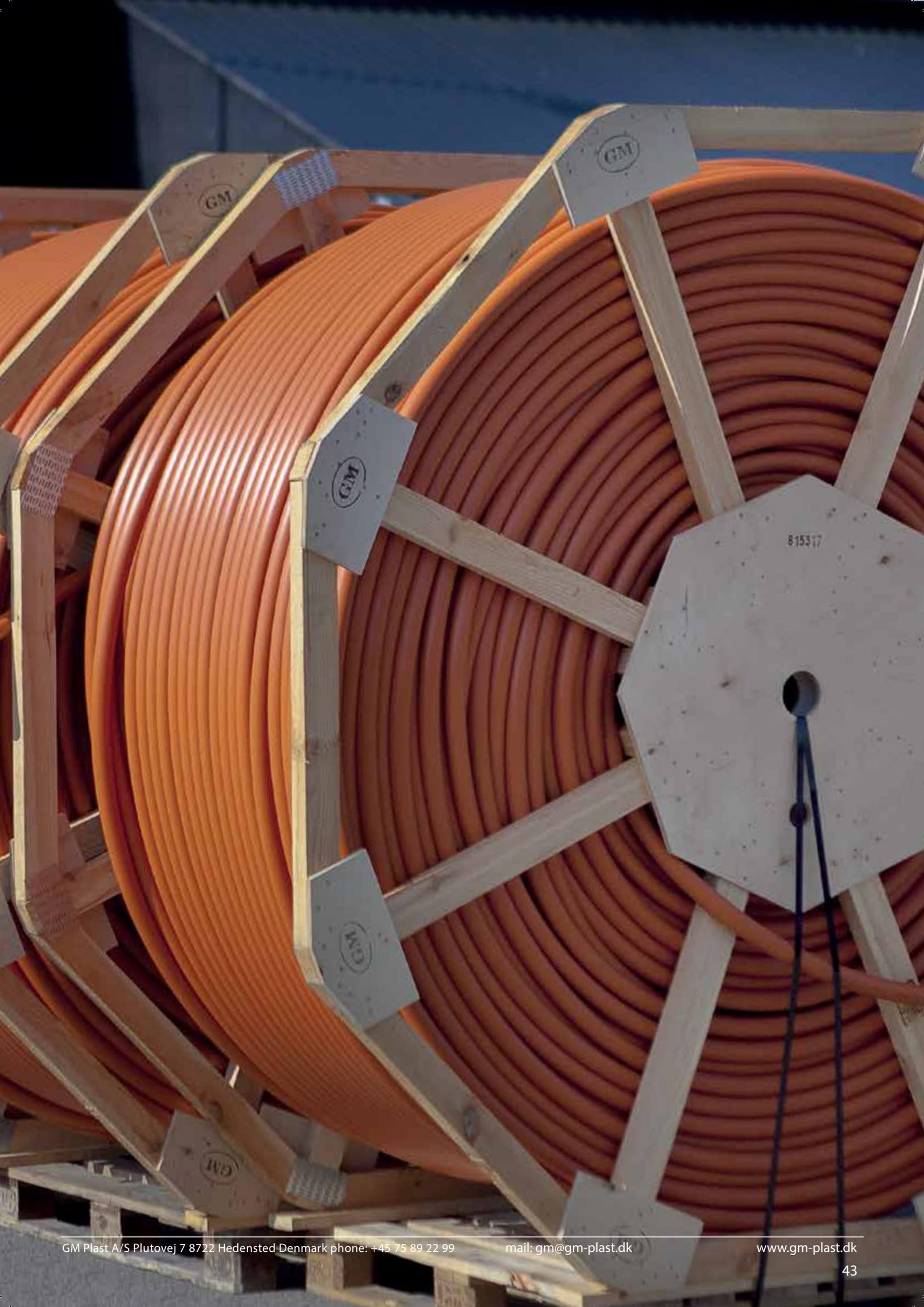
■ **Model 4 Bundesförderprogramm approved by atene KOM**

12 planned connections + 2 reserve
 4x20/15 + 12x10/6 + 2x12/8



1x mini SC - 28 Houses







Product Description

- GM's cable ducts for fiber blowing are low friction ducts, manufactured with or without a lubricant.
- GM manufactures a large number of various tubes and pipes. Colour, inside surface e.t.c can all be changed upon customers request.
- Customization possible



Smooth surface



Inner ribs



Double layer surface

Additional Features

- The taped solution brings together the cable ducts in a block. The tubes are taped together for optimized decoiling and easier handling of the cable ducts in the trenches. The tape is easy removable and leaves no problems when mounting the sleeves
- By roadcrossings you can easily cut up the tape to loosen the cable ducts. Loose cable ducts have the advantage that they easily come through if by drilling an ovality in the the empty duct has occurred
- GM's tape system combines the needs for holding together in the trenches and loose cable ducts in roadcrossings

CABLE DUCT

Cable Ø in mm - 25 / 32 / 40 / 50

DRUM SIZE 2200 X 1200 MM

Cable Ø in mm	●	●●	●●●	●●●●
25 mm	5000m	2500m	1250m	-
32 mm	3000m	1500m	900m	650m
40 mm	2000m	1000m	600m	400m
50 mm	1200m	600m	400m	250m

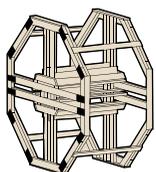
DRUM SIZE 2800 X 1600 MM

Cable Ø in mm	●	●●	●●●	●●●●
32 mm	6000m	2900m	1800m	1300m
40 mm	4000m	1900m	1250m	900m
50 mm	2500m	1250m	800m	600m

Product Delivery

1- WAY DRUMS

(Returnable) 2- WAY DRUMS



2200x1200



1215x1200



2200x1200



2800x1600

Product Specification

- GM's Cable Ducts are UV stabilised (max. Two years - Central Europe).
- Cable ducts come in the color desired by the customer. However the default color is visually similar to Orange RAL 2009 or Black RAL 9017 (Masterbatch dosing 1-2%).
- Marking of Duct: machine nr., date, time and job nr. This data is part of mandatory information required by GM tracking and Quality System.
- All drums are pressure tested in accordance with current pressure class.
- Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.

Material properties

INDICATIVE VALUES FOR GM FLATLINER MATERIALS	Value	Unit	Test
Material density	>950	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	1,0 - 1,6	g /10min.	ISO -1133 :
Hardness +20°C	>550	Shore D	ISO - 868 :

The recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diammeter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demends .

All tests are made at the independent Institutes:



At GM, we work according to the following standards dealing pipe production:

PRNS2967:2001 **EN50086**
DIN 16874/16876 **EN12201**
DIN 8074/8075 **EN13244**

GM plast is certified with ISO 9001 & ISO 14001



Product Description

- GM's cable ducts for fiber blowing are low friction ducts, manufactured with or without a lubricant.
- GM manufactures a large number of various tubes and pipes. Black color of the ducts with coloured stripes.
- Customization possible



Smooth surface



Inner ribs



Coloured stripes

Additional Features

- The taped solution brings together the cable ducts in a block. The tubes are taped together for optimized decoiling and easier handling of the cable ducts in the trenches. The tape is easy removable and leaves no problems when mounting the sleeves
- By roadcrossings you can easily cut up the tape to loosen the cable ducts. Loose cable ducts have the advantage that they easily come through if by drilling an ovality in the the empty duct has occurred
- GM's tape system combines the needs for holding together in the trenches and loose cable ducts in roadcrossings

CABLE DUCT

Cable Ø in mm - 25 / 32 / 40 / 50

DRUM SIZE 2200 X 1200 MM

Cable Ø in mm	●	●●	●●●	●●●●
25 mm	5000m	2500m	1250m	-
32 mm	3000m	1500m	900m	650m
40 mm	2000m	1000m	600m	400m
50 mm	1200m	600m	400m	250m

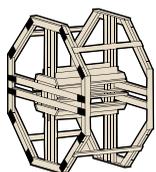
DRUM SIZE 2800 X 1600 MM

Cable Ø in mm	●	●●	●●●	●●●●
32 mm	6000m	2900m	1800m	1300m
40 mm	4000m	1900m	1250m	900m
50 mm	2500m	1250m	800m	600m

Product Delivery

1- WAY DRUMS

(Returnable) 2- WAY DRUMS



2200x1200



1215x1200



2200x1200



2800x1600

Product Specification

- GM's Cable Ducts are UV stabilised (max. Two years - Central Europe).
- Cable ducts come in the black color with colored stripes desired by the customer.
- Marking of Duct: machine nr., date, time and job nr. This data is part of mandatory information required by GM tracking and Quality System.
- All drums are pressure tested in accordance with current pressure class.
- Ducts are calibrated with steel ball that matches max. 8% ovality in the pipe on the drum.

Material properties

INDICATIVE VALUES FOR GM FLATLINER MATERIALS	Value	Unit	Test
Material density	>910	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	2,0 -4,0	g /10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diameter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

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DIN 16874/16876 EN12201
DIN 8074/8075 EN13244

GM plast is certified with ISO 9001 & ISO 14001



DOUBLE COUPLERS PE , POLYCON

All sizes - according to Duct measurements

- Corrugated double coupler is also manufactured as a watertight coupler (by mounting a rubbering between the grooves.)
- Also supplied in other dimensions upon request.



END CAPS

All sizes - according to Duct measurements

- Also supplied in other dimensions upon request.



DOUBLE COUPLERS PP

All sizes - according to Duct measurements

Product features

- PP
- UV-resistant
- Sealing ring: BL
- SKZ and standard tested according to EN-1852

Application

The connection technology for plastic pipes, equipped with a pressure-tight rubber seal, ensures a permanent connection.





Product Description

- GM smooth PEH cable pipe is a strong cablepipe, with a minimal frictional resistance when conveying cable.
- Is also produced in other colors an lengths upon request.
- Also delivered with coupler.

CABLE DUCT / SMOOTH PE			
Diameter O/I	6 meters w/ coupler	Frame size	Art.Nr
40/35mm	x	570 m	13-040/035
50/46 mm	x	570 m	13-050/046
63/57 mm	x	570 m	13-063/057
75/69 mm	x	570 m	13-075/069
82/78 mm	x	288 m	13-082/078
90/82 mm	x	288 m	13-090/082
110/102 mm	x	288 m	13-110/102
160/150 mm	x	156 m	13-160/150

Product Description

- Reeled GM flexpipew/coupler has a smooth inside, which increases strength and mini-mizes the frictional resistance
- Polyethylene (PE)
- Is also produced in other colors an lengths upon request



Frames with couplers



Coils with couplers

FLEX DUCT CORRUGATED/SMOOTH PE			
Diameter O/I	PEH in 50m. w/ pullcord	Colour	Art.Nr
40/31mm	x	red/orange	12-040/031
50/42 mm	x	red/orange	12-050/042
63/53 mm	x	red/orange	12-063/053
75/63 mm	x	red/orange	12-075/063
90/77 mm	x	red/orange	12-090/077
110/95 mm	x	red/orange	12-110/095
120/100 mm	x	red/orange	12-120/100
160/135 mm	x	red/orange	12-160/135
175/150 mm	x	red/orange	12- 175/150
200/176 mm	x	red/orange	12- 200/176



Frames with couplers

Product Description

- GM Corrugated cablepipe with a smooth inside complete with coupler
- Poliethylene (PE)
- Also supplied in other colors an lengths upon request

CABLE DUCT CORRUGATED/SMOOTH PE

Diameter O/I	PEH 6 meters w/coupler	Bundle size	Art.Nr
50/42mm	x	1170 m	17-050/042
75/63 mm	x	978 m	17-050/063
90/77 mm	x	270 m	17-090/077
110/95 mm	x	402 m	17-110/095
117/103 mm	x	270 m	17-117/103
120/100 mm	x	270 m	17-120/100
125/108 mm	x	288 m	17-125/108
160/135 mm	x	198 m	17-160/135
175/150 mm	x	198 m	17- 175/150
200/176 mm	x	120 m	17- 200/176



SPLIT Duct / smooth PE

Diameter O/I	Meters per Unit	Frame size	Art.Nr
58/50 mm	5	525 m	13-058/50
110/100 mm	3	162 m	13-110/100
160/138 mm	3	72 m	13-160/138
120/110 mm	3	144 m	13-120/110

- GM Split Ducts (PEH) are due to a new construction easy to slide together - no tools necessary.
- Even when assembled in the trenches with dirt and sand, they slide together without any problems.
- Especially usefull when moving already laid cables or by repair.

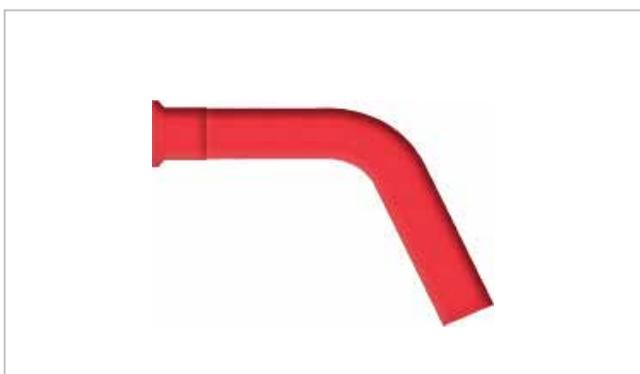




Cableduct Bend , Corrugated/Smooth, PE

Diameter O/I	45° and 90°	Bending radius	Bending length	Art.Nr
50/42mm	x	550 mm	1000 mm	36-050/042
63/52 mm	x	550 mm	1000 mm	36-063/052
75/63 mm	x	550 mm	1000 mm	36-075/063
90/75 mm	x	550 mm	1500 mm	36-090/075
110/95 mm	x	550 mm	1500 mm	36-110/095
117/100 mm	x	550 mm	1500 mm	36-117/100
120/100mm	x	550 mm	1500 mm	36-120/100
125/108 mm	x	550 mm	1500 mm	36-125/108
160/136 mm	x	550 mm	1500 mm	36-160/136
175/150 mm	x	550 mm	1500 mm	36-175/150
200/176 mm	x	550 mm	1500 mm	36-200/176

- Can be produced in other dimensions or colours according to customers requirements.



Cableduct Bend , Smooth, PE

Diameter O/I	45° and 90°	Bending radius	Bending length	Art.Nr
32/28mm	x	300 mm	350 mm	26-032/028
40/36 mm	x	300 mm	450 mm	26-040/036
50/44 mm	x	550 mm	850 mm	26-050/044
63/57 mm	x	550 mm	850 mm	26-063/057
75/68 mm	x	550 mm	1100 mm	26-075/068
82/75 mm	x	550 mm	1100 mm	26-082/075
90/82mm	x	550 mm	1100 mm	26-090/082
110/100 mm	x	550 mm	1100 mm	26-110/100
160/150 mm	x	800 mm	1500 mm	26-160/150

- Can be produced in other dimensions or colours according to customers requirements.

Product Specification

- GM's Flex Ducts are UV stabilised (max. Two years - Central Europe).
- Flex duct come in the color desired by the customer. However the default Color is visually similar to Red RAL 3020 or Black RAL 9011 (Masterbatch dosing 1-2%).
- Marking of Duct: machine nr., date, time and job nr. This data is part of mandatory information required by GM tracking and Quality System.

Material properties

INDICATIVE VALUES FOR GM FLATLINER MATERIALS	Value	Unit	Test
Material density	>910	kg/m ³	ISO -1183 :
Melt flow index MFR (190oC/5kg)	2,0 -4,0	g /10min.	ISO -1133 :
Hardness +20°C	>55	Shore D	ISO - 868 :

The recommended installation temperature -10°C to 65°C
 storage temperature -30°C to 70°C
 operating temperature -30°C to 70°C

Production tests*	
Outer Diameter	2x per Drum
Wall thickness	2x per Drum
Ovality	2x per Drum
Inner Diameter	2x per Drum
Weight per Meter	2x per Drum
Visually	Continuously
Marking	2x per Drum
Pressure Tests	1x per Drum

* Additional tests can be made according to customers demands .

All tests are made at the independent Institutes:



At GM, we work according to the following standards dealing pipe production:

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DIN 16874/16876 EN12201
DIN 8074/8075 EN13244

GM plast is certified with ISO 9001 & ISO 14001





Cable Cover Band

Thickness x Width	Length per roll	Length per pallet	Art.Nr
1,5 x 75 mm	50m / 100m	3000 m	11-1,5/075
1,5 x 100 mm	50m / 100m	3000 m	11-1,5/100
1,5 x 150 mm	50m / 100m	1500 m	11-1,5/1800
1,6 x 100 mm	50m / 100m	3000 m	11-1,6/100
1,7 x 100 mm	50m / 100m	3000 m	11-1,7/100
1,8 x 100 mm	50m / 100m	2700 m	11-1,8/100
2,0 x 100 mm	50m / 100m	3000 m	11-2,0/100
2,2 x 170 mm	50m	2000 m	11-2,2/1500
2,2 x 200 mm	50m	1600 m	11-2,8/1500
2,8 x 100 mm	50m / 100m	3000 m	11-2,8/100
3,0 x 100 mm	40m	3000 m	11-3,0/2160
3,4 x 170 mm	50m	2000 m	11-3,4/170
3,4 x 200 mm	50m	1500 m	11-3,4/200
3,5 x 400 mm	25m	1000 m	11-3,5/675
3,5 x 450 mm	25m	1000 m	11-3,5/300

- GM Cable cover band is designed so that if an excavator should come into contact with it, the teeth of the digger bucket stop on the surface of the band thereby giving the operator ample warning of possible damage to underlying installations.
- GM cable cover bands are made from a soft PE which makes the cover band easier to handle while installing in a trench.
- Can be produced in various dimensions or colours according to customer's requirements.
- Cable cover band can be delivered in rolls as well as on customized drums.
- Text customizable.
- Standard colourways : red, orange , blue
- DEMKO certification
 - 1,8 x 100 mm
 - 2,2 x 170 mm
 - 2,2 x 200 mm
 - 3,0 x 100 mm
 - 3,4 x 170 mm
 - 3,4 x 200 mm
- Laying depth 0,35 m - 0,7 m



GM CABLE COVER BAND



- 1 GM Cable cover band is designed to protect ducts and inform about the underlying duct installations.
- 2 It is placed over the infrastructure in a secure distance what allows to conduct all earthworks without damaging the installation.
- 3 After the corrections are done the Cable cover band can be reused to continue protecting the installation.
- 4 Example of damage done by the excavator to unprotected infrastructure.
- 5 Cable cover band is delivered in coils or on drums what allows a quick deployment.



Cable Marking Band

Thickness x Width	Text (print)	Length	Colour	Art.Nr
0,30 x 25 mm	Warning! Power cable below	250 m	Red	15-0010-00
0,30 x 25 mm	Warning! Main water pipe below	250 m	Blue	15-0010-00
0,30 x 25 mm	Warning! Tele cable below invisible laser light-Danger to eyesight	250 m	Orange	15-0010-00
0,30 x 25 mm	Warning! Tele cable below	250 m	Orange	15-0010-00
0,30 x 25 mm	Warning! Tele / Television cable below	250 m	Orange	15-0010-00
0,05 x 50 mm	Warning! Television cable below	500 m	Orange	15-0010-00



- The product with an elongation to breaking point of up to 300 per cent is laid in the ground roughly 30 to 40 cm above the utility line. When earthworks are in progress, the excavator catches on the tape, stretching it until it tears apart in the bucket above the ground to give a visible danger warning.
- Marking Band can be produced in various lengths and colours.
- Individual text according to customers requirements.
- Thickness: 150 µm ± 20 µm
- Elongation: up to 300 %
- Tensile strength (in accordance with DIN EN ISO 527): ≥ 20 N/mm²
- Temperature stability: -20 °C to +70 °C
- can be produced with stainless wires
- No change in colour after 24 hours of exposure to:
 - 25 % nitric acid
 - 20 % sodium carbonate solution
 - 20 % ammonium iron sulphate

More than 90 percent of damage to underground utility lines is caused during excavation work. An underground warning tape is a simple and affordable way to prevent damage-related costs and construction delays from even arising because they make the timely and reliable location of utility lines possible.

- Perfect warning effect thanks to brilliant colours (yellow, blue, green, red as standard).
- Precise identification of the type of line and its owner.



Spacers

Measurements	2-4-6-8 pcs. spacers	Colour	Art.Nr
50 mm	x	black	26-D050
63 mm	x	black	26-D063
75 mm	x	black	26-D075
90 mm	x	black	26-D090
110 mm	x	black	26-D110
120 mm	x	black	26-D120
125 mm	x	black	26-D125
160 mm	x	black	26-D160
175 mm	x	black	26-D175
200 mm	x	black	26-D200



Warning Mesh

Width	Length per roll	Various colours	Art.Nr
100 mm	100 m	x	15-100/100
200 mm	100 m	x	15-200/100
300 mm	100 m	x	15-300/100
500 mm	100 m	x	15-500/100

- GM Warning Mesh is used to lay over cables, pipe lines and conduits.
- Mesh cover size is designed so that if an excavator should come in contact with it the teeth of the digger bucket catch the mesh thereby giving the operators ample warning of possible damage to underlying installations. The mesh is flexible and will follow up with the diggers bucket.
- GM Warning Mesh can be supplied with an integrated metal detection core.
- Individual text according to customer's requirements.



Trace wire 0,7/1,0 mm steel/PVC

Art.Nr	Size	Colour	MOQ
14-0,7/105	0,7mm	black	6000m
14-1,0/105	1,0mm	black	6000m

- Single core wire with pvc insulation
- Conductor: stainless steel wire
- Insulation: special PVC 1,2mm and 1,5mm
- Insulation colour: to be agreed with the client
- Operational Temperature : -25°C to +70°C
- DIN EN 10088/3
- Quality 1,4404/316
- Coil ca. 35kg

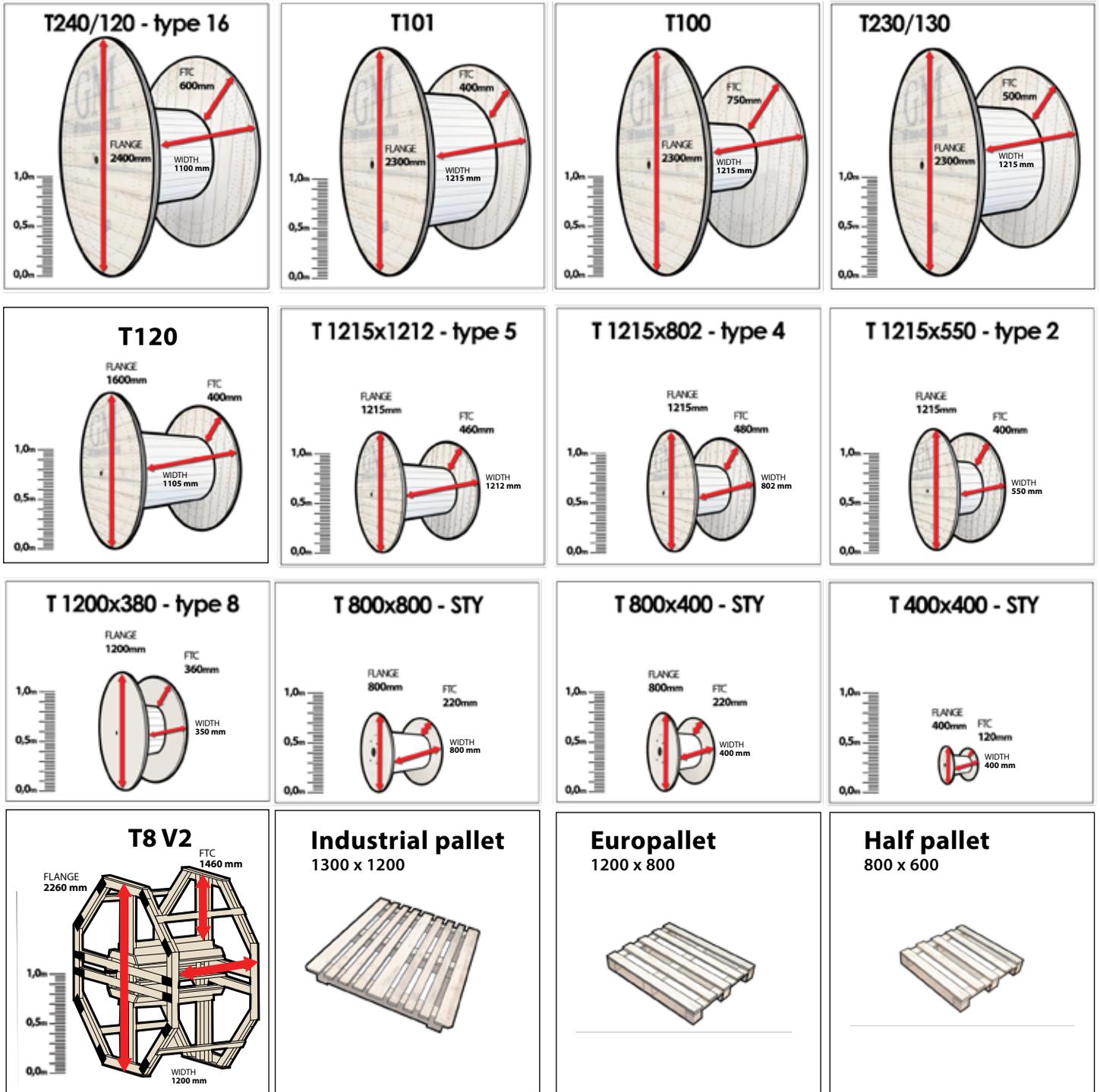


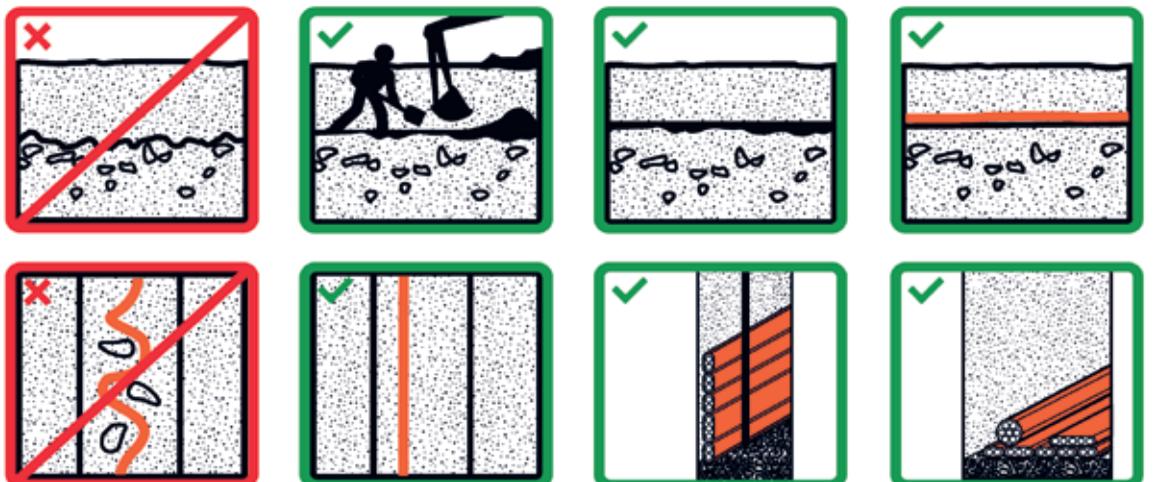
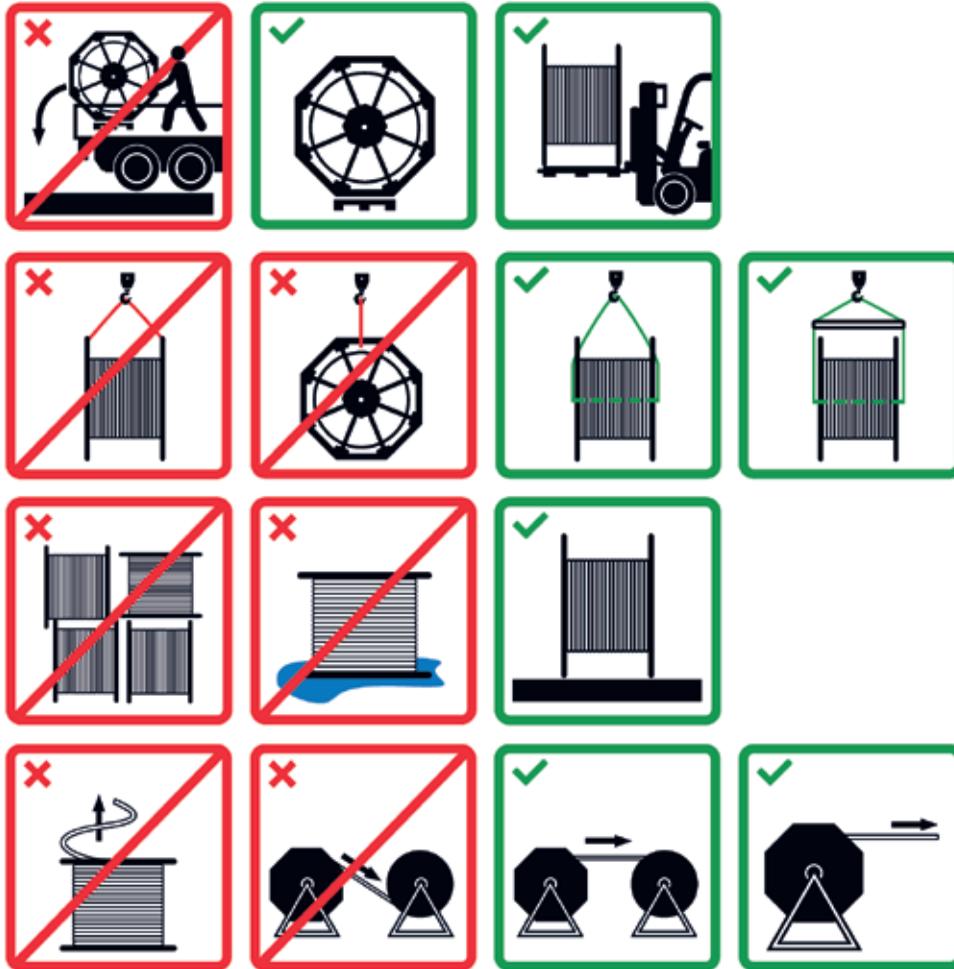
Trace wire 0,5/0,9 mm copper/PE

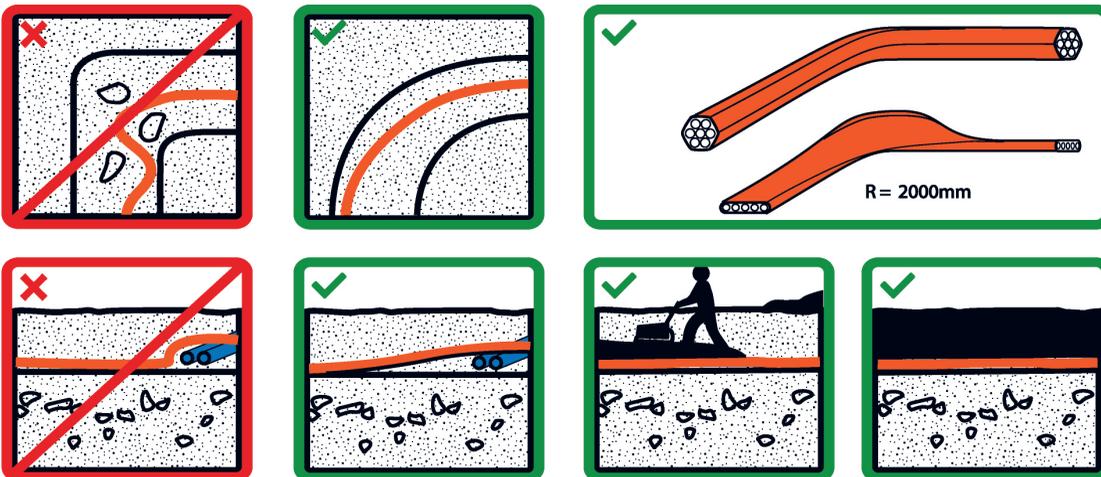
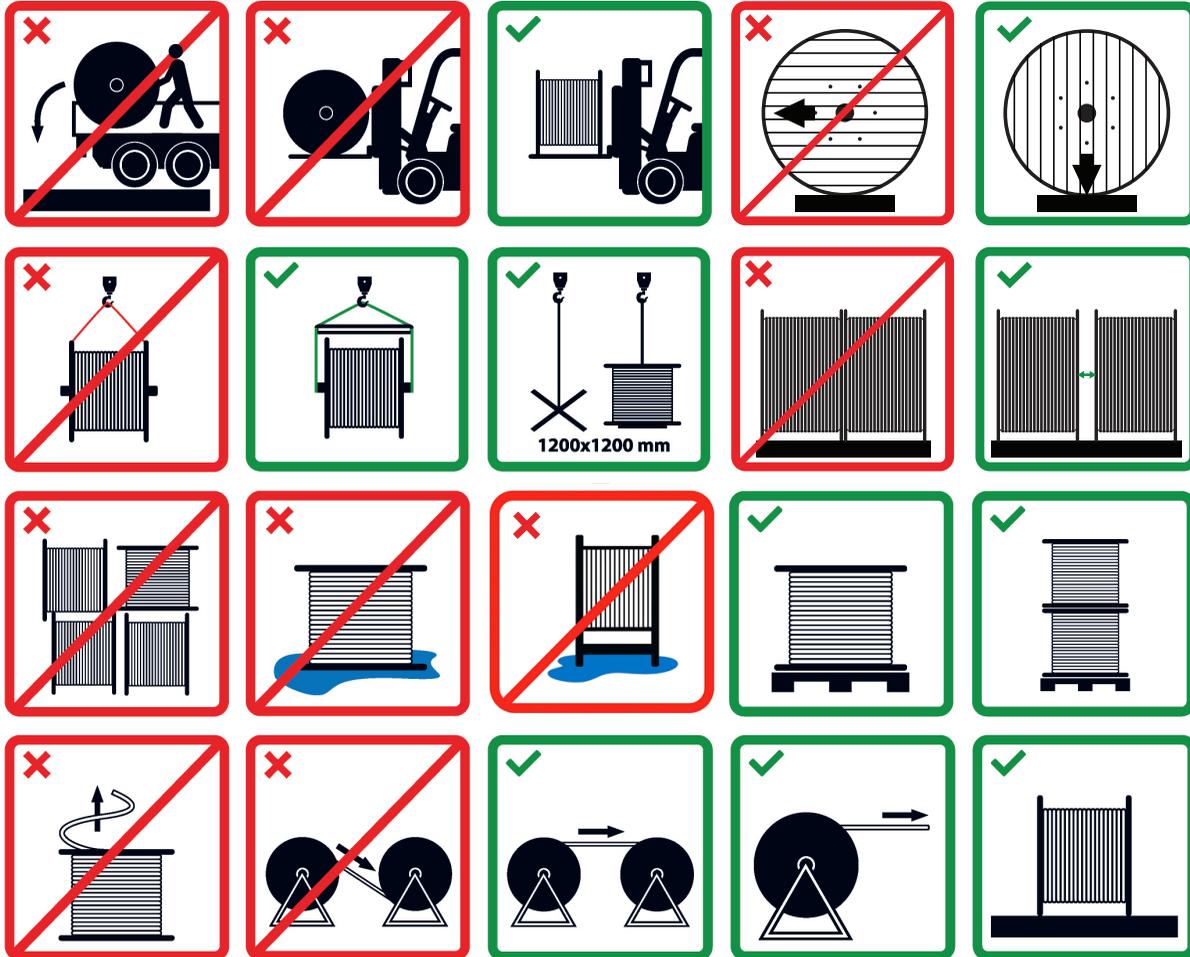
Art.Nr	Size	Colour	MOQ
14-0,9/2,5 2000	0,9x2,5mm	black	2000m
14-0,9/2,5 2001	0,9x2,5mm	orange	2000m
14-0,5/2,0 4050	0,5mm	black	4050m

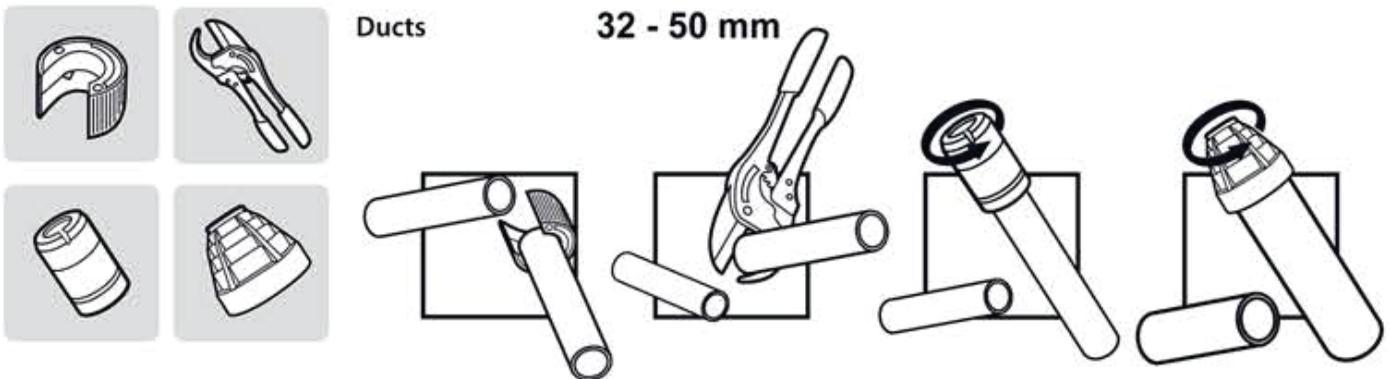
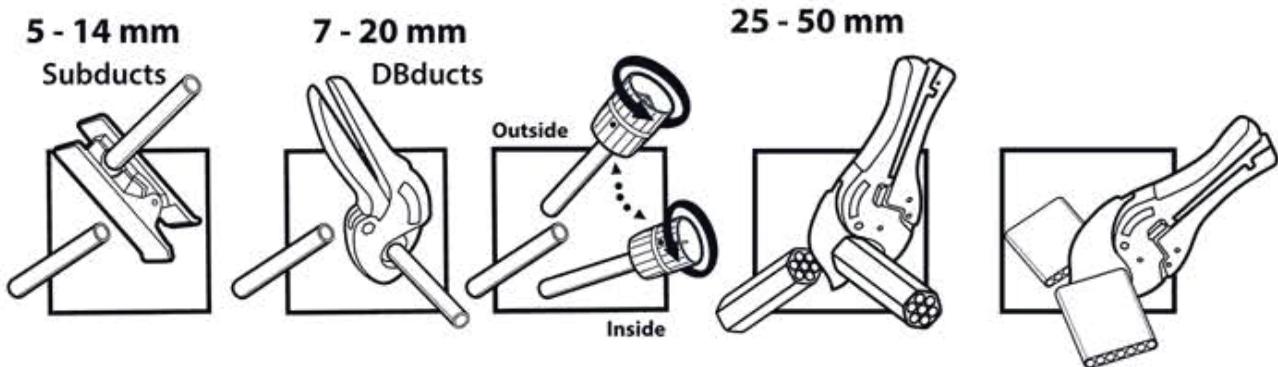
- Single core wire with polyethylene insulation
- Conductor: solid copper wire
- Insulation: special PE
- Insulation colour: to be agreed with the client
- Operational Temperature : -25°C to +70°C
- Permissable Temperature - short-circuit - +160°C
- Operational Volatge : 100V
- Voltage Test : 2,5kV
- Min. bending radius : 5 x Ø

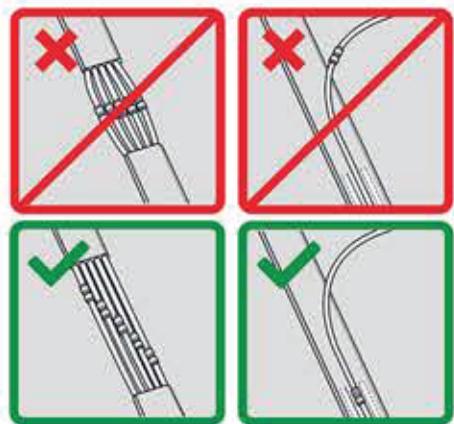
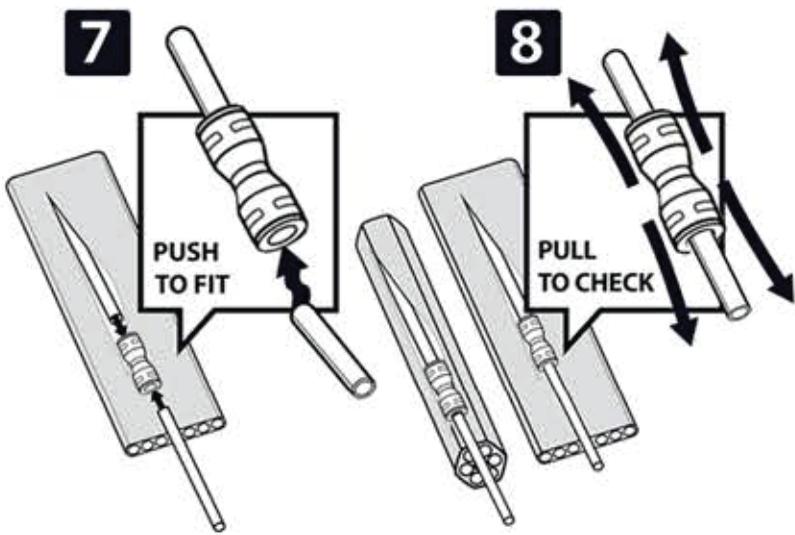
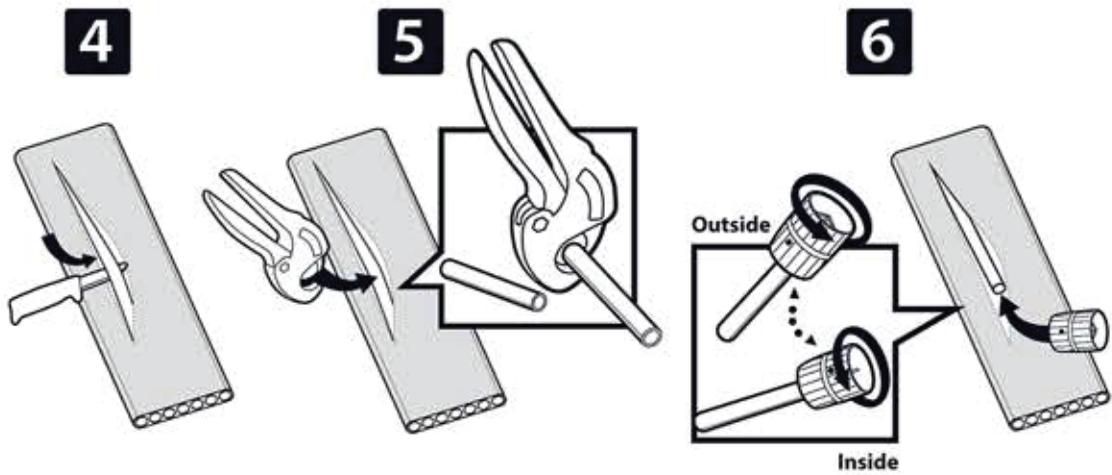
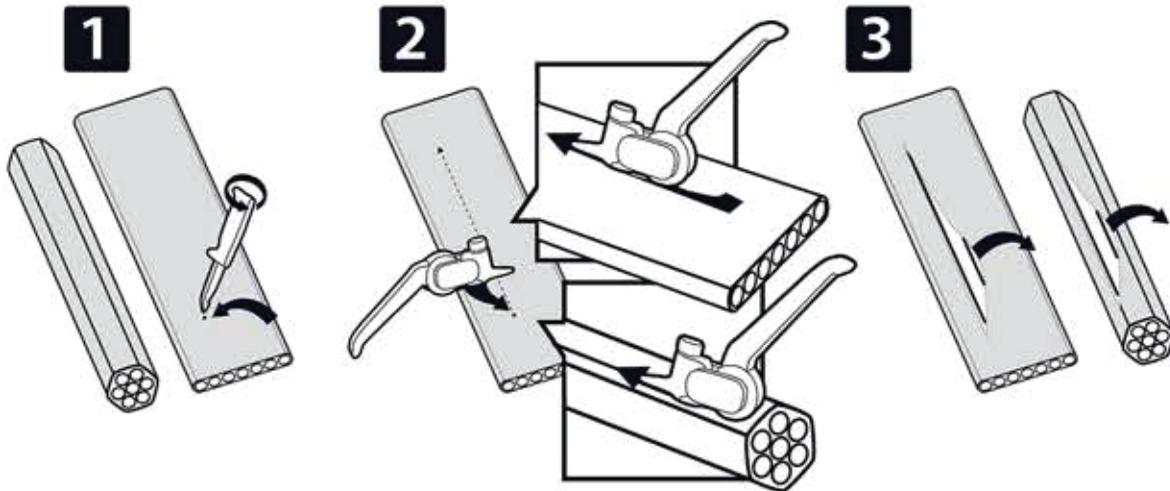
















■ **Best solution for narrow streets and city centres**

- Reduction of logistical costs
- Effectiveness in the field
- Efficient use of materials

Smaller core = smaller drums
 Smaller drums = less space
 Delivery with truck with back lift = No crane
 One way logistics during the installation
 Drums Easy to lift with minni digger = no cable trailer



- No need for heavy machinery and cranes - everything is on pallets.
- Easy to transport - no need for trucks to transport drums
- Best solution for narrow streets and city centers
- No drums - less storage space needed
- Easy roll-out in trenches- easy handling
- Installation Teams working parallel in different locations
- Faster deployment
- Pipe length adjusted precisely to trench distances - less return waste



1. 50 m. COILS - Ready to use on site



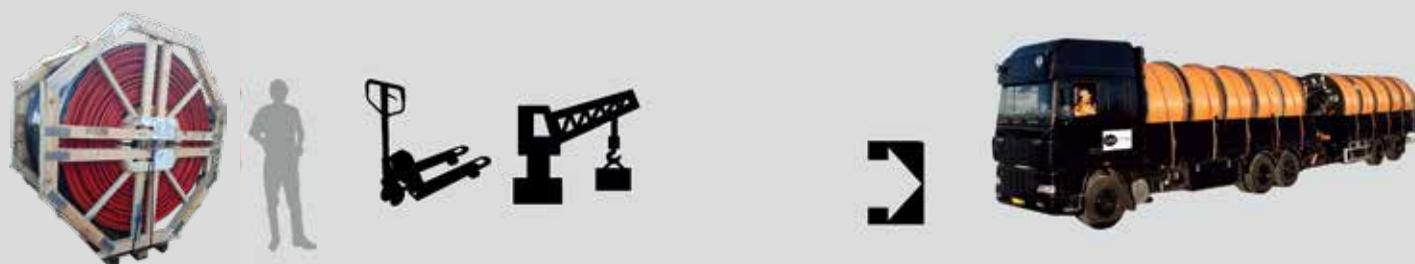
2. 1200 x 800 mm DRUMS - Ready to use on site



3. 1200 x 1250 mm DRUMS - Ready to use on site



4. 2200 x 1200 mm DRUMS



5. 2200 x 1200 mm DRUMS



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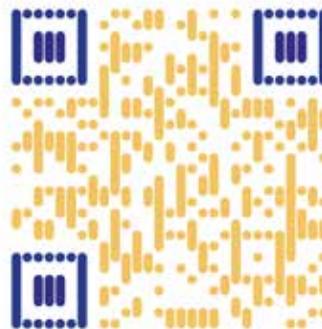
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